



## Fire Resistant & Flame Retardant Cables

### Product Catalogue



Since its incorporation in 1980 as Tai Sin Electric Cables Manufacturer Limited, the Company has expanded and diversified over the past three decades to establish itself as the present Tai Sin Electric Limited ("Tai Sin"). Listed on the Stock Exchange of Singapore Catalyst (formerly known as SESDAQ) in 1998, the Group's exceptional growth and operational excellence was rewarded with a transfer to the SGX Main Board in 2005.

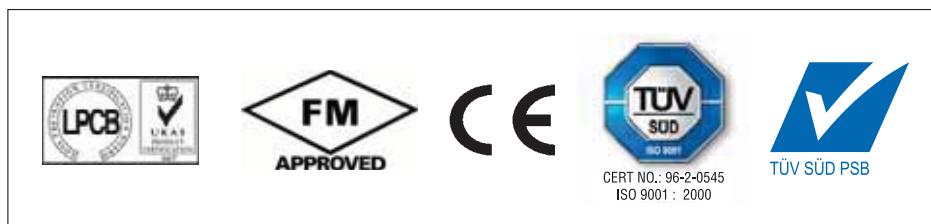
Over time, the Tai Sin Group of Companies has built strong business competencies that has served as a solid foundation for the exponential growth that saw it expand into many new markets. Today, it is only one of a few enterprises that combine the manufacturing of cables, switchboards and lamps, with a successful network distributing electrical and control products, devices and accessories. This fast growing network is beginning to exert a global reach, with subsidiaries and offices strengthening existing businesses and exploring new opportunities in Singapore, Malaysia, Brunei, Vietnam, New Zealand and the UAE.

Tai Sin's Cable business builds its success on the aggressive development and marketing of a comprehensive range of high quality cables through a distribution network serving a diverse range of industries, while maintaining strong partnerships with reputed consultants and main contractors. Working together, we provide competitive electrical cabling and wiring solutions for both the private and public sectors in all categories of industrial, commercial, residential, offshore and marine projects.

To cater for the robust growth in the regional market, Tai Sin now operates three cable manufacturing plants. They are located in Singapore, Malaysia and Vietnam, all of which are fully equipped with the latest manufacturing facilities and technologies to meet increasing demands.

Tai Sin is strongly committed to making continual advancements in technology and innovation, both of which are our greatest strengths. Our ISO 9001 certification and conformance with various world-class quality test bodies are solid testimonies to our untiring efforts to achieve excellent quality in both our manufacturing process and our end products.

For 30 years, we have grown steadily based on a sound business philosophy of providing quality products using leading edge technology, backed by unfailing excellence in customer service and faster turnaround time to maintain customer loyalty. These are the beliefs and values that give us the strength and confidence to continue to grow, excel and succeed in the exciting years ahead.



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## Fight Fires Before They Even Start

Fire safety is clearly one of the top priorities in safety infrastructure for modern buildings of any category. A fire, once spread out of control, can quickly cause extensive damage to property and ultimately to human lives. Ideally, all measures should be in place to ensure that a fire never ever occurs, but in the event that a fire has been ignited, every precaution should already be in place to ensure that it is contained quickly. And that's where fire resistant and flame retardant cables come into play.

Conventional fire resistant cables largely make use of polyvinyl chloride (PVC) in their construction, and this could turn out to be a lethal flaw when a bigger fire breaks out. PVC coatings, once exposed to intense heat, produce large amounts of smoke and poisonous gases, paradoxically creating a potentially fatal situation that makes safe escape from a fire difficult and dangerous.

With increased safety awareness and more stringent safety requirements, it is timely to switch to the new generation of low smoke, zero halogen fire resistant cables that are designed to stand up to the test even when major fires erupt. They are also now mandatory for certain safety applications including:

- Fire alarm systems
- Sprinklers
- Smoke detection and extraction equipment
- Emergency lighting and evacuation systems

It is also recommended that they be used extensively in other routine electrical installations throughout buildings, thus adding significantly to the safety margin and helping to save lives and properties when a fire emergency arises.

## Fire Resistant Tests

\*IEC 60331, BS 6387, SS 299

Specification for performance requirements for cables required to maintain circuit integrity under fire conditions.

Residents, owners and regulatory authorities of buildings are now, more than ever, protected by stringent safety requirements. Electrical installations – particularly fire alarm systems, sprinklers, smoke detection and extraction equipment, emergency lighting and evacuation systems – all merge to prevent harm to people and damage to buildings and equipment.

The wiring behind the systems prove to be an important factor in preventing fires from spreading, and stopping smoke from choking off exit points and allowing a safe rescue. If the wiring is adversely affected, the systems themselves will have no power to provide their own critical functions.

Stringent tests – including IEC 60331, BS 6387 and SS 299 – are performed to ensure that such cables are fire-resistant.

### Resistance to fire alone (\*IEC 60331, BS 6387, SS 299)

Category A - Cables are subjected to fire at 650°C for 3 hours.

Category B - Cables are subjected to fire at 750°C for 3 hours.

Category C - Cables are subjected to fire at 950°C for 3 hours.

\* In accordance to IEC 60331, cables are subjected to fire at 750°C for 3 hours. In no less than twelve hours after the test, the cable shall again be energized, and there shall not be any breakdown.

### Resistance to fire with water (BS 6387, SS 299)

Category W - Cables are subjected to fire at 650°C for 15 minutes, then at 650°C with water spray for a further 15 minutes.

### Resistance to fire with mechanical shock (BS 6387, SS 299)

Category X - Cables are subjected to fire at 650°C with mechanical shock for 15 minutes.

Category Y - Cables are subjected to fire at 750°C with mechanical shock for 15 minutes.

Category Z - Cables are subjected to fire at 950°C with mechanical shock for 15 minutes.

During the test, the flame and test voltage shall be applied continuously for a period of 3 hours and no fuse shall be ruptured nor any lamp extinguished.

## Flame Propagation Tests

IEC 60332-3, BS 4066-3, BS EN 50266-2

Tests on electric cables under fire conditions.

**IEC 60332-3 Part 1: Tests on a single vertical insulated wire or cable.**

**IEC 60332-3 Part 3: Tests on bunched wires and cables under fire condition.**

Cables form a complex matrix in every building, traversing walls and ceilings to create a web of electrical power. Unfortunately, these cables also act as conduits for fire and heat, so cables must be fashioned of inflammable and self-extinguishing components. This can be achieved by utilizing a protective material containing aluminum hydroxide. In the event of fire, the material releases water crystals, and at the same time produces water vapour, which stops the entrance of oxygen and snuffs out the flame.

The IEC 60332-3 specification creates a realistic fire situation, and specifies methods for assessing the flame retardance of bunched cables with varying densities of combustible material.

This technical report gives details of a test where a number of cables are bunched together to form various test sample installations.

3 test categories to test different amount of combustible material contained in a bundle of cable.

IEC 60332-3-22 (Formerly IEC 332-3A) - The number of test pieces required to provide a total volume of 7 litres of non-metallic material shall be bunched on a ladder exposed to flame for 40 minutes.

IEC 60332-3-23 (Formerly IEC 332-3B) - The number of test pieces required to provide a total volume of 3.5 litres of non-metallic material shall be bunched on a ladder exposed to flame for 40 minutes.

IEC 60332-3-24 (Formerly IEC 332-3C) - The number of test pieces required to provide a total volume of 1.5 litres of non-metallic material shall be bunched on a ladder exposed to flame for 20 minutes.

The cable specimens are placed vertically next to each other and then exposed to the flame for a specified duration. After the burning has ceased, the charred or affected portion should not exceed a height of 2.5 meters.

## Acid Gas Emission Tests

IEC 60754-2, BS 6425-2, BS EN 50267-2-2

Test on gases evolved during combustion of electric cables.

A fire can produce corrosive halogen gases, generated by burning PVC or chlorine containing material. HCl gas combines with the water in the eyes, mouth, throat, nose and lungs to form hydrochloric acid, which contributes to loss of co-ordination and orientation. This in turn can lead to a feeling of panic and inability to exit the building, thus increasing potential fatalities by inhalation of carbon monoxide and oxygen depletion.

Additional dangers exist in a fire situation. Chlorine, bromine or fluorine, found in building materials, can combine with the condensation on all metallic materials in the proximity of a fire thus resulting in high levels of corrosion which will damage computers and office machines. Structural ferrous metals can be so corroded that the building has to be demolished.

IEC 60754-2 specifies a method in determining the degree of acidity of gases evolved during the combustion of materials taken from electric cables by measuring pH and conductivity. This standard requires the weighted pH value of not less than 4.3 when related to 1 litre of water, and the weighted value of conductivity should not exceed 10 $\mu$ S/mm.

## Smoke Emission Tests

IEC 61034-2, BS 7622-2, BS EN 61034-2

Measurement of smoke density of electric cables burning under defined conditions.

Smoke hinders fire-fighting efforts and prevents safe evacuation from the building. Smoke extraction equipment helps, but low smoke products can stop the problem before it starts. Conventional insulation and sheathing material such as polyvinyl chloride (PVC) can produce large volumes of smoke when burned, thus contributing to disorientation and smoke inhalation damage.

Measuring the density of smoke by burning cables is important as it is related to the evacuation of people and accessibility for fire fighting.

The "3 meter cube test" (also known as IEC 61043) measures the amount of smoke created by cables in the event of a fire. A one-meter length of cable is placed in a 3m<sup>3</sup> enclosure, and exposed to a beam of light through a clear window. This light travels across the enclosure to a photocell connected to recording equipment in the window on the other end. A fire is then generated within the container and the minimum light transmission recorded. A minimum light transmission value greater than 60% is acceptable.

## Limiting Oxygen Index

ASTM D 2863

Measuring the minimum oxygen concentration to support candle-like combustion of plastics.

Oxygen index (limiting oxygen index) is the most widely used fire parameter in the assessment of materials. The index is the minimum concentration of oxygen in an oxygen/nitrogen mixture in which the material will burn.

Air contains 21% oxygen and it is often stated that material with an oxygen index greater than 28% will be self-extinguishing. Low Smoke Zero Halogen Flame Retardant material used by Tai Sin is greater than 34%.

# Applicable Standards

## THE ULTIMATE PROTECTION, WHATEVER THE APPLICATION

Tai Sin stocks the widest range of fire resistant cables for use in all areas of electrical installation for commercial, industrial and residential projects.

Depending on the potential fire risks, the choice of cables includes single core to multi-cores and pairs, and comes in armoured or unarmoured versions. But whatever your choice, you can enjoy peace of mind knowing that your property will be protected by the best. These cables have been put through the most stringent of control tests, and have surpassed industry standards in all parameters including fire resistance, flame propagation, gas emission, smoke emission and oxygen index.

Be safe, not sorry. Tai Sin offers you complete peace of mind with the best protection money can buy!

### Applicable Standards

#### **IEC 60502-1**

Power cables with extruded insulation and their accessories for rated voltages from 1kV up to 30kV.

**Part 1 – Cables for rated voltages of 1kV and 3kV.**

#### **BS 7846**

600 / 1000V armoured fire-resistant electric cables having low emission of smoke and corrosive gases when affected by fire.

#### **BS 6724**

600 / 1000V armoured electric cables having thermosetting insulation and low emission of smoke and corrosive gases when affected by fire.

#### **BS 7211**

Thermosetting insulated cables (unarmoured) for electric power and lighting with low emission of smoke and corrosive gases when affected by fire.

#### **BS 7629-1**

300 / 500V fire-resistant screened cables having low emission of smoke and corrosive gases when affected by fire.

**Part 1 – Multicore and multi-pair cables.**

#### **BS EN 50288-7**

Multi-element metallic cables used in analogue and digital communication and control.

**Part 7 – Sectional specification for instrumentation and control cables.**

#### **BS 6387 / SS 299**

Performance requirements for cables required to maintain circuit integrity under fire conditions.

#### **IEC 60331**

Fire-resisting characteristics of electric cables.

#### **IEC 60332-1 / BS 4066-1 / BS EN 50266-1**

Tests on electric cables under fire conditions.

**Part 1 – Method of test on a single vertical insulated wire or cable.**

#### **IEC 60332-3 / BS 4066-3 / BS EN 50266-2**

Tests on electric cables under fire conditions.

**Part 3 – Method of classification of flame propagation characteristics of bunched cables.**

#### **IEC 60754-1 / BS 6425-1 / BS EN 50267-2-1**

Test on gases evolved during the combustion of materials from cables.

**Part 1 – Method of determination of amount of halogen acid gas evolved during combustion of polymeric materials taken from cables.**

#### **IEC 60754-2 / BS 6425-2 /**

#### **BS EN 50267-2-2**

Test on gases evolved during the combustion of materials from cables.

**Part 2 – Determination of degree of acidity (corrosivity) of gases by measuring pH and conductivity.**

#### **IEC 61034-2 / BS 7622-2 / BS EN 61034-2**

Measurement of smoke density of electric cables burning under defined conditions.

**Part 2 – Test procedure and requirements.**

#### **ASTM D 2863**

Measuring the minimum oxygen concentration to support candle-like combustion of plastic (oxygen index).

### User Guide and Disclaimer

Tai Sin's electric wires and cables are manufactured under strict quality control and designed to perform within fixed parameters of electrical, mechanical and environmental tolerances. If used with care, under guidance and supervision of qualified personnel and in conformance to established guidelines and Tai Sin's recommendations, the products will not present a safety hazard. Attention is however drawn to the possibility of secondary hazard resulting from bending, flexing, terminating, transporting, exposure to physical pressure and knocks, chemicals and solvents.

Whilst every possible effort has been made to ensure that the information contained in this publication is correct and current at the time of printing, Tai Sin is not responsible for any misrepresentation, error or omission of fact and/or information contained therein. Tai Sin reserves the right to change the information and/or specifications at any time without prior notice in light of technical developments or revisions.

Reference to or extracts from the Singapore Standards (SS), British Standards (BS), International Electrotechnical Commission Standards (IEC), Singapore Productivity & Standards Board (PSB) CP5: 1998 manual, current IEE Wiring Regulations or other regulatory bodies are made with the belief that they are true and accurate. Users are recommended to verify such claims with the respective organizations independently.

# FR-H, FR-XH, FR-XAH (ARMOURED)

## SINGLE core

### FR-H

#### SINGLE core



### FR-XH

#### SINGLE core



### FR-XAH

#### (ARMOURED) SINGLE core



### FR-H single core

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XL-LSZH Compound or (b) XLEVA Compound
Bedding :	N.A.
Armouring :	N.A.
Sheath :	N.A.
Colour :	Insulation: Orange or Various
Reference Standard :	BS 7211 / In-House
Test Standard :	IEC 60331
Voltage Uo/U :	BS 6387 (C, W, Z), SS 299 (C)
Conductor Stranding :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Operating Temperature :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1
Minimum Bending Radius :	IEC 60754-2, BS 6425-2, BS EN 50267-2-2
	IEC 61034-2, BS 7622-2, BS EN 61034-2
	600 / 1000V
	Class 2
	(a) Max 90°C for XL-LSZH Compound
	(b) Max 110°C for XLEVA
	8D for unarmoured cable

### FR-XH single core

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: Natural Sheath - Orange
Reference Standard :	IEC 60502
Test Standard :	IEC 60331
Voltage Uo/U :	BS 6387 (C, W, Z), SS 299 (C)
Conductor Stranding :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Operating Temperature :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1
Minimum Bending Radius :	IEC 60754-2, BS 6425-2, BS EN 50267-2-2
	IEC 61034-2, BS 7622-2, BS EN 61034-2
	600 / 1000V
	Class 2
	(a) Max 90°C for XLPE
	(b) Max 110°C for XLEVA
	8D for unarmoured cable
	10D for armoured cable

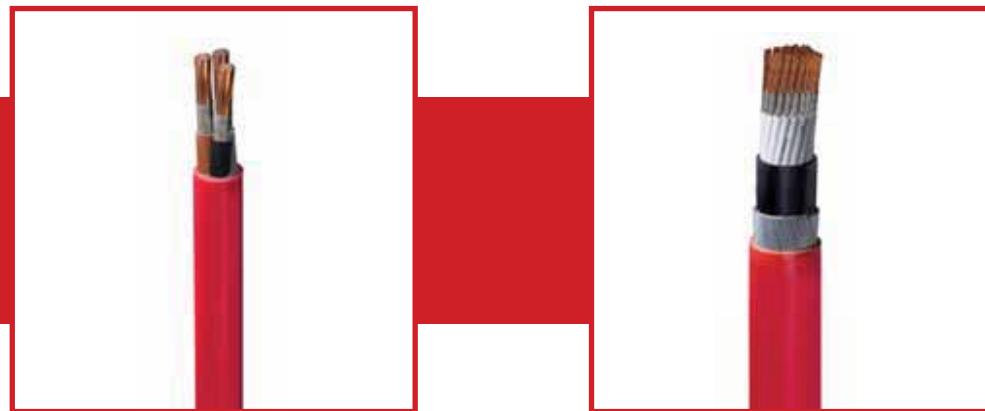
**Fire Resistant Power Cables FR-H, FR-XH, FR-XAH (ARMOURED)**

Table 1

SIZE		FR-H			FR-XH			FR-XAH			
Nominal Conductor Area (mm <sup>2</sup> )	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Insulated, Non-Sheathed		Radial Thickness of Insulation (mm)	Unarmoured		Armoured			
			Cable Overall Diameter (mm)	Approx. Weight (kg/km)		Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
1 x 1.5	7 / 0.53	0.7	4.1	30	0.7	6.4	54	-	-	-	-
1 x 2.5	7 / 0.67	0.8	4.5	41	0.7	6.8	67	-	-	-	-
1 x 4	7 / 0.85	0.8	5.0	58	0.7	7.4	86	-	-	-	-
1 x 6	7 / 1.04	0.8	5.6	79	0.7	7.9	109	-	-	-	-
1 x 10	7 / 1.35	1.0	6.9	127	0.7	8.9	155	-	-	-	-
1 x 16	7 / 1.70	1.0	8.0	187	0.7	9.9	219	-	-	-	-
1 x 25	7 / 2.14	1.2	9.6	289	0.9	11.6	324	-	-	-	-
1 x 35	7 / 2.52	1.2	10.8	387	0.9	12.8	424	-	-	-	-
1 x 50	19 / 1.78	1.4	12.7	520	1.0	14.3	554	13.6	1.25	19.7	800
1 x 70	19 / 2.14	1.4	14.4	726	1.1	16.3	770	15.6	1.25	21.7	1045
1 x 95	19 / 2.52	1.6	16.7	996	1.1	18.4	1038	17.5	1.25	23.6	1336
1 x 120	37 / 2.03	1.6	18.2	1237	1.2	20.2	1292	18.6	1.6	25.4	1618
1 x 150	37 / 2.25	1.8	20.1	1517	1.4	22.4	1582	21.3	1.6	28.1	1984
1 x 185	37 / 2.52	2.0	22.4	1896	1.6	24.7	1961	23.6	1.6	30.4	2404
1 x 240	61 / 2.25	2.2	25.4	2472	1.7	27.7	2543	26.4	1.6	33.4	3033
1 x 300	61 / 2.52	2.4	28.0	3086	1.8	30.5	3160	29.2	1.6	36.6	3732
1 x 400	61 / 2.85	2.6	31.3	3921	2.0	34.1	4011	32.6	2.0	41.0	4745
1 x 500	61 / 3.20	2.8	34.8	4915	2.2	37.8	5021	36.2	2.0	44.7	5826
1 x 630	127 / 2.52	2.8	38.6	6266	2.4	42.6	6447	41.0	2.0	49.7	7378
1 x 800	127 / 2.85	-	-	-	2.6	47.5	8179	45.7	2.5	55.8	9406
1 x 1000	127 / 3.20	-	-	-	2.8	52.6	10239	51.0	2.5	61.5	11682

Note: For FR-H cables, Cross-Linked LSZH Compound will be used as the insulation material.

**FR-XH  
2-4 cores,  
5 cores & above      FR-XSH  
(ARMOURED)  
2-4 cores,  
5 cores & above**



**FR-XH  
2-4 cores,  
5 cores & above**

**FR-XSH  
(ARMOURED)  
2-4 cores,  
5 cores & above**

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: 2 Cores - Red & Black or Brown & Blue 3 Cores - Red, Yellow & Blue or Brown, Black & Grey 4 Cores - Red, Yellow, Blue & Black or Brown, Black, Grey & Blue 5 Cores - Red, Yellow, Blue, Black & Green/Yellow or Brown, Black, Grey, Blue & Green/Yellow Above 5 Cores - White with Black numberings
Reference Standard :	Sheath - Orange
Test Standard :	IEC 60502 / BS 7846
Voltage Uo/U :	IEC 60331
Conductor Stranding :	BS 6387 (C, W, Z), SS 299 (C, W, Z)
Operating Temperature :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Minimum Bending Radius :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	LSZH Compound
Armouring :	Galvanized Steel Wire
Sheath :	LSZH Compound
Colour :	Insulation: 2 Cores - Red & Black or Brown & Blue 3 Cores - Red, Yellow & Blue or Brown, Black & Grey 4 Cores - Red, Yellow, Blue & Black or Brown, Black, Grey & Blue 5 Cores - Red, Yellow, Blue, Black & Green/Yellow or Brown, Black, Grey, Blue & Green/Yellow Above 5 Cores - White with Black numberings
Reference Standard :	Sheath - Orange
Test Standard :	IEC 60502 / BS 7846
Voltage Uo/U :	IEC 60331
Conductor Stranding :	BS 6387 (C, W, Z), SS 299 (C, W, Z)
Operating Temperature :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Minimum Bending Radius :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1

## Fire Resistant Power Cables FR-XH, FR-XSH (ARMoured)

Table 2

SIZE	FR-XH					FR-XSH			
	Nominal Conductor Area (mm²)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured			
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
2 X 1.5	7 / 0.53	0.7	11.8	150	9.3	0.9	14.7	398	2 Cores
2 X 2.5	7 / 0.67	0.7	12.2	184	10.2	0.9	15.6	451	
2 X 4	7 / 0.85	0.7	13.0	234	11.2	0.9	16.6	522	
2 X 6	7 / 1.04	0.7	13.8	295	12.4	0.9	17.8	610	
2 X 10	7 / 1.35	0.7	15.6	414	14.2	1.25	20.3	880	
2 X 16	7 / 1.70	0.7	17.7	575	16.3	1.25	22.4	1102	
2 X 25	7 / 2.14	0.9	21.2	849	19.1	1.6	25.9	1483	
2 X 35	7 / 2.52	0.9	23.5	1100	22.1	1.6	28.9	1971	
3 X 1.5	7 / 0.53	0.7	12.5	172	9.9	0.9	15.3	434	
3 X 2.5	7 / 0.67	0.7	13.2	215	10.8	0.9	16.2	502	
3 X 4	7 / 0.85	0.7	13.9	280	12.0	0.9	17.4	588	
3 X 6	7 / 1.04	0.7	15.6	359	13.2	1.25	19.3	802	
3 X 10	7 / 1.35	0.7	16.6	515	15.2	1.25	21.3	1018	
3 X 16	7 / 1.70	0.7	18.9	729	17.5	1.25	23.6	1293	
3 X 25	7 / 2.14	0.9	22.6	1090	21.2	1.6	28.0	1926	
3 X 35	7 / 2.52	0.9	25.0	1427	23.8	1.6	30.6	2371	
3 X 50 (S)	19 / 1.78	1.0	27.2	1638	24.8	1.6	33.0	2756	3 Cores
3 X 70 (S)	19 / 2.14	1.1	30.9	2286	28.6	2.0	37.9	3817	
3 X 95 (S)	19 / 2.52	1.1	34.3	3078	31.7	2.0	41.5	4865	
3 X 120 (S)	37 / 2.03	1.2	37.6	3836	34.7	2.0	44.8	5849	
3 X 150 (S)	37 / 2.25	1.4	41.7	4677	38.8	2.5	50.3	7311	
3 X 185 (S)	37 / 2.52	1.6	46.1	6172	42.8	2.5	54.8	9104	
3 X 240 (S)	61 / 2.25	1.7	51.4	7567	47.5	2.5	59.8	10922	
3 X 300 (S)	61 / 2.52	1.8	55.3	9383	51.5	2.5	64.4	13151	
3 X 400 (S)	61 / 2.85	2.0	70.6	13744	68.0	2.5	79.5	17810	
3 X 500 (S)	61 / 3.20	2.2	78.5	17194	75.9	3.15	89.3	22822	

Note: (S) - Sectoral Stranded Conductors.

# FR-XH, FR-XSH (ARMOURED)

**Fire Resistant Power Cables**

**4 cores,  
5 cores & above**

## Fire Resistant Power Cables FR-XH, FR-XSH (ARMOURED)

Table 3

SIZE	FR-XH					FR-XSH			
	Nominal Conductor Area (mm <sup>2</sup> )	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured			
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
4 x 1.5	7 / 0.53	0.7	13.4	202	10.8	0.9	16.2	490	
4 x 2.5	7 / 0.67	0.7	14.4	255	11.8	0.9	17.2	571	
4 x 4	7 / 0.85	0.7	15.7	336	13.8	0.9	19.2	780	
4 x 6	7 / 1.04	0.7	17.1	437	14.5	1.25	20.6	930	
4 x 10	7 / 1.35	0.7	18.1	635	16.7	1.25	22.8	1193	
4 x 16	7 / 1.70	0.7	20.7	908	19.3	1.6	26.1	1693	
4 x 25	7 / 2.14	0.9	24.9	1365	23.5	1.6	30.3	2332	
4 x 35	7 / 2.52	0.9	27.6	1797	26.2	1.6	33.2	2885	
4 x 50 (S)	19 / 1.78	1.0	31.0	2173	28.2	1.6	36.7	3427	
4 x 70 (S)	19 / 2.14	1.1	34.8	3032	32.2	2.0	42.0	4788	
4 x 95 (S)	19 / 2.52	1.1	38.9	4105	35.8	2.0	45.9	6117	
4 x 120 (S)	37 / 2.03	1.2	42.4	5110	39.4	2.5	51.1	7784	
4 x 150 (S)	37 / 2.25	1.4	47.2	6209	43.8	2.5	55.8	9262	
4 x 185 (S)	37 / 2.52	1.6	52.1	8223	48.2	2.5	60.8	11522	
4 x 240 (S)	61 / 2.25	1.7	58.0	10076	53.9	2.5	67.1	14018	
4 x 300 (S)	61 / 2.52	1.8	63.2	12522	58.8	2.5	72.3	16865	
4 x 400 (S)	61 / 2.85	2.0	79.0	17680	76.3	3.15	90.0	23368	
4 x 500 (S)	61 / 3.20	2.2	87.8	22119	84.7	3.15	99.0	28436	
5 x 1.5	7 / 0.53	0.7	14.9	267	12.2	0.9	17.0	476	
5 x 2.5	7 / 0.67	0.7	16.0	336	14.1	0.9	18.8	589	
5 x 4	7 / 0.85	0.7	17.4	441	15.5	0.9	20.4	720	
5 x 6	7 / 1.04	0.7	19.0	571	17.1	1.25	22.7	986	
5 x 10	7 / 1.35	0.7	21.5	826	19.5	1.25	25.3	1305	
5 x 16	7 / 1.7	0.7	24.3	1176	22.6	1.60	29.3	1904	
5 x 25	7 / 2.14	0.9	29.0	1762	27.5	1.60	34.4	2619	
5 x 35	7 / 2.52	0.9	32.1	2316	30.5	1.60	37.6	3260	
5 x 50	19 / 1.78	1.0	36.6	3096	34.9	2.0	43.0	4420	
5 x 70	19 / 2.14	1.1	42.4	4344	40.3	2.0	48.8	5835	
7 x 1.5	7 / 0.53	0.7	16.3	346	13.4	0.9	18.2	669	
10 x 1.5	7 / 0.53	0.7	20.4	492	11.3	1.25	23.0	885	
12 x 1.5	7 / 0.53	0.7	21.1	552	17.9	1.25	23.6	958	
19 x 1.5	7 / 0.53	0.7	24.6	790	21.2	1.25	27.1	1252	
27 x 1.5	7 / 0.53	0.7	29.3	1090	26.1	1.6	32.9	1839	
37 x 1.5	7 / 0.53	0.7	32.8	1417	29.4	1.6	36.2	2214	
48 x 1.5	7 / 0.53	0.7	37.6	1811	33.9	1.6	40.9	2696	
7 x 2.5	7 / 0.67	0.7	17.6	441	15.5	0.9	21.0	717	
10 x 2.5	7 / 0.67	0.7	22.1	629	20.1	1.25	26.0	1113	
12 x 2.5	7 / 0.67	0.7	22.8	712	20.8	1.25	26.7	1211	
19 x 2.5	7 / 0.67	0.7	26.7	1035	25.1	1.6	31.9	1825	
27 x 2.5	7 / 0.67	0.7	31.9	1437	30.4	1.6	37.4	2353	
37 x 2.5	7 / 0.67	0.7	35.8	1883	34.3	1.6	41.3	2884	
48 x 2.5	7 / 0.67	0.7	41.2	2435	40.0	2.0	48.2	3913	
7 x 4	7 / 0.85	0.7	19.2	584	17.0	1.25	22.7	994	
10 x 4	7 / 0.85	0.7	24.3	838	22.5	1.25	29.1	1542	
12 x 4	7 / 0.85	0.7	25.1	957	23.3	1.6	29.9	1670	
19 x 4	7 / 0.85	0.7	29.4	1410	27.6	1.6	34.4	2244	
27 x 4	7 / 0.85	0.7	35.2	1968	33.5	1.6	40.7	2946	
37 x 4	7 / 0.85	0.7	39.7	2619	38.2	2.0	46.4	4047	
48 x 4	7 / 0.85	0.7	46.0	3410	44.1	2.0	52.5	4950	

Note: Other conductor sizes & core configurations are available upon request.

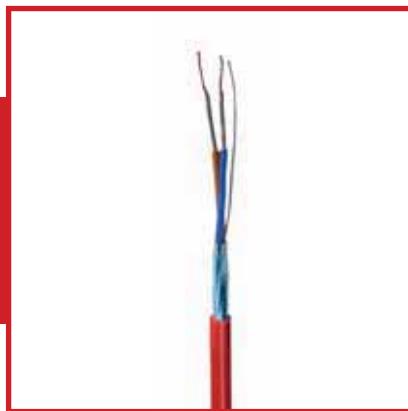
: Braided Armoured Cables are available upon request.

(S) - Sectoral Stranded Conductors.

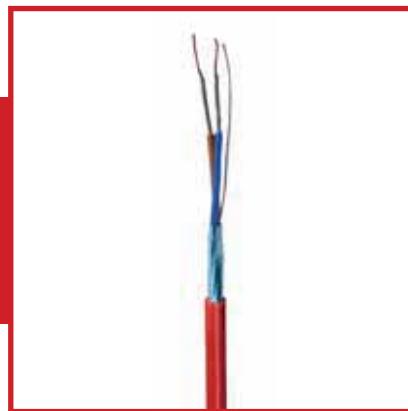
4 Cores

5 Cores & above

**FRA-XOL  
(STANDARD)  
2-4 cores**



**FRA-XOL(E)  
(ENHANCED)  
2-4 cores**



**FRA-XOL  
(STANDARD)  
2-4 cores**

**FRA-XOL(E)  
(ENHANCED)  
2-4 cores**

Conductor :	Plain Annealed Copper	Plain Annealed Copper
Fire Barrier :	Mica Tape	Mica Tape
Insulation :	(a) EI5 Compound or (b) XLEVA Compound	EI5 Compound
Overall Screen :	Aluminium / Polyester Tape with full size tinned annealed copper circuit protective conductor	Aluminium / Polyester Tape with full size tinned annealed copper circuit protective conductor
Sheath :	LSZH Compound	LSZH Compound
Colour :	Insulation: 2 Cores - Red & Black or Brown & Blue 3 Cores - Red, Yellow & Blue or Brown, Black & Grey 4 Cores - Red, Yellow, Blue & Black or Brown, Black, Grey & Blue	Insulation: 2 Cores - Red & Black or Brown & Blue 3 Cores - Red, Yellow & Blue or Brown, Black & Grey 4 Cores - Red, Yellow, Blue & Black or Brown, Black, Grey & Blue
Reference Standard :	Sheath - Red or White	Sheath - Red or White
Circuit Integrity :	BS7629-1 / In-house	BS7629-1
Flame Propagation :	BS EN 50200:2006 PH 30	BS EN 50200:2006 PH 120
Acid Gas Emission :	BS EN 50200:2006 Annex E 30min	BS EN 50200:2006 Annex E 120min
Smoke Emission :	BS 5839-1:2002+A2:2008 Clause 26.2d	BS 5839-1:2002+A2:2008 Clause 26.2E
Voltage Uo/U :	BS 6387 Cat C.W.Z.	BS 8434-2 120 min BS 6387 Cat C.W.Z.
Conductor Stranding :	BS EN 60332-1-2, BS EN 60332-3C	BS EN 60332-1-2, BS EN 60332-3C
Operating Temperature :	BS EN 50267-2-1, IEC 60754-1	BS EN 50267-2-1, IEC 60754-1
Minimum Bending Radius :	BS EN 61034-2, IEC 61034-2 300 / 500V Class 1 or Class 2 (a) Max 90°C for EI5 (b) Max 110°C for XLEVA	BS EN 61034-2, IEC 61034-2 300 / 500V Class 1 or Class 2 Max 90°C for EI5
	6D	6D

## Fire Resistant Cables FRA-XOL, FRA-XOL(E)

Table 4

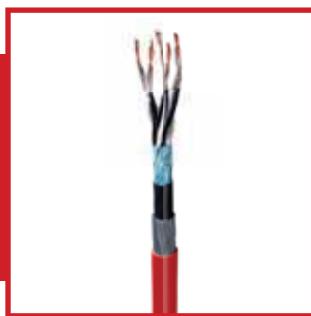
SIZE	FRA-XOL					FRA-XOL(E)			
	Nominal Conductor Area (mm²)	No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Standard		No. and Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Enhanced	
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)			Cable Overall Diameter (mm)	Approx. Weight (kg/km)
2 x 1.0	7 / 0.43	0.6	9.0	99	1 / 1.13	0.6	8.7	102	
2 x 1.5	7 / 0.53	0.7	10.0	122	1 / 1.38	0.7	9.5	124	2 Cores
2 x 2.5	7 / 0.67	0.8	11.5	163	1 / 1.78	0.8	10.9	167	
2 x 4	7 / 0.85	0.8	12.6	209	7 / 0.85	0.8	12.7	222	
3 x 1.0	7 / 0.43	0.6	9.6	127	1 / 1.13	0.6	9.2	130	
3 x 1.5	7 / 0.53	0.7	10.7	160	1 / 1.38	0.7	10.2	161	3 Cores
3 x 2.5	7 / 0.67	0.8	12.2	215	1 / 1.78	0.8	11.6	219	
3 x 4	7 / 0.85	0.8	13.4	280	7 / 0.85	0.8	13.5	294	
4 x 1.0	7 / 0.43	0.6	10.7	163	1 / 1.13	0.6	10.3	165	
4 x 1.5	7 / 0.53	0.7	11.9	206	1 / 1.38	0.7	11.3	206	4 Cores
4 x 2.5	7 / 0.67	0.8	13.6	278	1 / 1.78	0.8	13.0	280	
4 x 4	7 / 0.85	0.8	15.0	362	7 / 0.85	0.8	15.1	378	

Note: Other conductor sizes &amp; core configurations are available upon request.

**FR-XOL**  
**SINGLE &  
multi-pair**



**FR-XOSL  
(ARMOURED)**  
**SINGLE &  
multi-pair**



**FR-XOL**  
**multi-core**



**FR-XOSL**  
**(ARMOURED)**  
**multi-core**



**FR-XOL**  
**single & multi-pair**

**FR-XOSL  
(ARMOURED)**  
**single & multi-pair**

**FR-XOL**  
**multi-core**

**FR-XOSL  
(ARMOURED)**  
**multi-core**

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: White and Black with numberings
Reference Standard :	Sheath - Orange
Test Standard :	BS EN 50288-7* IEC 60331
Voltage Uo/U :	300 / 500V
Conductor Stranding :	Class 2
Operating Temperature :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Minimum Bending Radius :	8D for unarmoured cable

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	LSZH Compound
Armouring :	Galvanized Steel Wire
Sheath :	LSZH Compound
Colour :	Insulation: White and Black with numberings
Reference Standard :	Sheath - Orange
Test Standard :	BS 6387 (C, W, Z), SS 299 (C, W, Z) IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-1 IEC 60754-2, BS 6425-2, BS EN 50267-2 IEC 61034-2, BS 7622-2, BS EN 61034-2
Voltage Uo/U :	300 / 500V
Conductor Stranding :	Class 2
Operating Temperature :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Minimum Bending Radius :	10D for armoured cable

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	N.A.
Armouring :	LSZH Compound
Sheath :	LSZH Compound
Colour :	Insulation: White with Black numberings
Reference Standard :	Sheath - Orange
Test Standard :	BS 6387 (C, W, Z), SS 299 (C, W, Z) IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-1 IEC 60754-2, BS 6425-2, BS EN 50267-2 IEC 61034-2, BS 7622-2, BS EN 61034-2
Voltage Uo/U :	300 / 500V
Conductor Stranding :	Class 2
Operating Temperature :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Minimum Bending Radius :	8D for unarmoured cable

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	LSZH Compound
Armouring :	Galvanized Steel Wire
Sheath :	LSZH Compound
Colour :	Insulation: White with Black numberings
Reference Standard :	Sheath - Orange
Test Standard :	BS EN 50288-7* IEC 60331
Voltage Uo/U :	300 / 500V
Conductor Stranding :	Class 2
Operating Temperature :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Minimum Bending Radius :	10D for armoured cable

Note \* : Previously known as BS 5308.

**Fire Resistant Instrumentation Cables FR-XOL, FR-XOSL (ARMOURED)**

Table 5

SIZE	FR-XOL					FR-XOSL			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured			Approx. Weight (kg/km)
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	
1P x 1.0	7 / 0.43	0.6	9.9	95	10.0	0.9	14.6	364	
2P x 1.0	7 / 0.43	0.6	15.9	178	15.8	1.25	21.5	717	
5P x 1.0	7 / 0.43	0.6	20.7	340	20.4	1.25	26.1	1022	
10P x 1.0	7 / 0.43	0.6	29.6	632	28.9	1.25	35.0	1587	
15P x 1.0	7 / 0.43	0.6	34.3	891	33.4	1.6	40.4	2224	
20P x 1.0	7 / 0.43	0.6	38.7	1151	37.6	1.6	44.6	2624	
30P x 1.0	7 / 0.43	0.6	45.9	1648	45.0	2.0	53.2	3839	
50P x 1.0	7 / 0.43	0.6	59.2	2681	57.7	2.5	67.3	6028	
1P x 1.5	7 / 0.53	0.6	10.5	110	10.6	0.9	15.4	408	
2P x 1.5	7 / 0.53	0.6	16.9	218	16.8	1.25	22.5	784	
5P x 1.5	7 / 0.53	0.6	22.3	442	21.8	1.25	27.7	1146	
10P x 1.5	7 / 0.53	0.6	31.9	786	31.0	1.25	37.1	1789	
15P x 1.5	7 / 0.53	0.6	37.0	1112	35.9	1.6	42.9	2525	
20P x 1.5	7 / 0.53	0.6	41.7	1440	40.4	1.6	47.6	3031	
30P x 1.5	7 / 0.53	0.6	49.7	2095	48.4	2.0	56.8	4442	
50P x 1.5	7 / 0.53	0.6	64.1	3402	62.6	2.5	72.6	7097	
1P x 2.5	7 / 0.67	0.7	11.9	147	11.8	0.9	16.6	468	
2P x 2.5	7 / 0.67	0.7	19.3	279	19.0	1.25	24.0	912	
5P x 2.5	7 / 0.67	0.7	25.5	576	24.8	1.25	30.9	1403	
10P x 2.5	7 / 0.67	0.7	36.5	1081	35.4	1.6	42.6	2496	
15P x 2.5	7 / 0.67	0.7	42.6	1561	41.5	1.6	48.9	3239	
20P x 2.5	7 / 0.67	0.7	48.0	2023	46.7	2	55.1	4283	
30P x 2.5	7 / 0.67	0.7	57.2	2947	55.9	2.5	65.7	6265	
50P x 2.5	7 / 0.67	0.7	73.9	4824	72.2	3.15	84.1	10129	

Note : Other conductor class, core, triad and quad configurations are available upon request.  
: Braided Screen and / or armoured cables are available upon request.

## Fire Resistant Instrumentation Cables FR-XOL, FR-XOSL (ARMOURED)

Table 6

SIZE	FR-XOL					FR-XOSL			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured			
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
2C x 1.0	7 / 0.43	0.6	9.9	101	10.0	0.9	14.6	368	
3C x 1.0	7 / 0.43	0.6	10.4	127	10.5	0.9	15.1	407	
4C x 1.0	7 / 0.43	0.6	11.4	155	11.5	0.9	16.1	463	
7C x 1.0	7 / 0.43	0.6	13.7	243	13.6	0.9	18.2	594	
12C x 1.0	7 / 0.43	0.6	18.1	392	17.8	1.25	23.3	971	
19C x 1.0	7 / 0.43	0.6	21.3	583	20.8	1.25	26.3	1250	
24C x 1.0	7 / 0.43	0.6	25.0	724	24.5	1.25	30.2	1517	
37C x 1.0	7 / 0.43	0.6	28.8	1062	28.1	1.25	33.8	1954	
2C x 1.5	7 / 0.53	0.6	10.5	117	10.6	0.9	15.2	403	
3C x 1.5	7 / 0.53	0.6	11.1	150	11.2	0.9	15.8	450	
4C x 1.5	7 / 0.53	0.6	12.3	191	12.2	0.9	16.8	508	
7C x 1.5	7 / 0.53	0.6	14.6	293	14.5	1.25	19.8	769	
12C x 1.5	7 / 0.53	0.6	19.3	477	19.0	1.25	24.5	1093	
19C x 1.5	7 / 0.53	0.6	22.8	716	22.3	1.25	28.0	1445	
24C x 1.5	7 / 0.53	0.6	27.0	904	26.3	1.25	32.0	1745	
37C x 1.5	7 / 0.53	0.6	31.1	1331	30.2	1.25	36.1	2288	
2C x 2.5	7 / 0.67	0.7	11.9	155	11.8	0.9	16.4	464	
3C x 2.5	7 / 0.67	0.7	12.6	201	12.5	0.9	17.1	524	
4C x 2.5	7 / 0.67	0.7	13.8	250	13.7	0.9	18.3	602	
7C x 2.5	7 / 0.67	0.7	16.6	399	16.3	1.25	21.8	929	
12C x 2.5	7 / 0.67	0.7	22.1	654	21.6	1.25	27.3	1359	
19C x 2.5	7 / 0.67	0.7	26.1	986	25.4	1.25	31.1	1792	
24C x 2.5	7 / 0.67	0.7	31.1	1261	30.0	1.25	35.9	2200	
37C x 2.5	7 / 0.67	0.7	35.8	1860	34.5	1.6	41.3	3174	

Note : Other conductor class, core, triad and quad configurations are available upon request.

: Braided Screen and / or armoured cables are available upon request.

**FR-XIOL**  
**MULTI-PAIR**



**FR-XIOSL**  
**[ARMOURED]**  
**MULTI-PAIR**



**FR-XIOL**  
**multi-pair**

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Individual Screen:	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: White and Black with numberings Sheath - Orange
Reference Standard :	BS EN 50288-7*
Test Standard :	IEC 60331
Voltage Uo/U :	BS 6387 (C, W, Z), SS 299 (C, W, Z)
Conductor Stranding :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Operating Temperature :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1
Minimum Bending Radius :	IEC 60754-2, BS 6425-2, BS EN 50267-2-2
	IEC 61034-2, BS 7622-2, BS EN 61034-2
	300 / 500V
	Class 2
	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
	8D for unarmoured cable

**FR-XIOSL**  
**(ARMOURED)**  
**multi-pair**

Conductor :	Plain Annealed Copper
Fire Barrier :	Mica Tape
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Individual Screen:	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	LSZH Compound
Armouring :	Galvanized Steel Wire
Sheath :	LSZH Compound
Colour :	Insulation: White and Black with numberings Sheath - Orange
Reference Standard :	BS EN 50288-7*
Test Standard :	IEC 60331
Voltage Uo/U :	BS 6387 (C, W, Z), SS 299 (C, W, Z)
Conductor Stranding :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Operating Temperature :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1
Minimum Bending Radius :	IEC 60754-2, BS 6425-2, BS EN 50267-2-2
	IEC 61034-2, BS 7622-2, BS EN 61034-2
	300 / 500V
	Class 2
	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
	10D for armoured cable

Note \* : Previously known as BS 5308.

## Fire Resistant Instrumentation Cables FR-XIOL, FR-XIOSL (ARMOURED)

Table 7

SIZE Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	FR-XIOL		FR-XIOSL			
			Unarmoured		Armoured			
			Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
1P x 1.0	7 / 0.43	0.6	9.9	94	10.0	0.9	14.6	362
2P x 1.0	7 / 0.43	0.6	16.4	204	16.1	1.25	21.8	747
5P x 1.0	7 / 0.43	0.6	21.3	393	20.8	1.25	26.7	1095
10P x 1.0	7 / 0.43	0.6	30.5	731	29.6	1.25	35.7	1107
15P x 1.0	7 / 0.43	0.6	35.4	1033	34.3	1.6	41.3	2406
20P x 1.0	7 / 0.43	0.6	39.8	1335	38.5	1.6	45.7	2875
30P x 1.0	7 / 0.43	0.6	47.5	1941	46.2	2.0	54.4	4184
50P x 1.0	7 / 0.43	0.6	61.1	3148	59.6	2.5	69.4	6693
1P x 1.5	7 / 0.53	0.6	10.5	109	10.6	0.9	15.4	405
2P x 1.5	7 / 0.53	0.6	17.5	236	15.1	1.25	22.9	816
5P x 1.5	7 / 0.53	0.6	22.8	466	22.3	1.25	28.2	1218
10P x 1.5	7 / 0.53	0.6	32.8	889	31.7	1.25	38.0	1932
15P x 1.5	7 / 0.53	0.6	38.1	1260	36.8	1.6	44.0	2735
20P x 1.5	7 / 0.53	0.6	42.9	1632	41.8	2.0	50.0	3677
30P x 1.5	7 / 0.53	0.6	51.1	2375	49.6	2.0	58.0	4774
50P x 1.5	7 / 0.53	0.6	66.0	3889	64.1	2.5	74.1	7683
1P x 2.5	7 / 0.67	0.7	11.9	145	11.8	0.9	16.6	465
2P x 2.5	7 / 0.67	0.7	19.9	309	19.4	1.25	25.3	958
5P x 2.5	7 / 0.67	0.7	26.0	623	25.3	1.25	31.4	1470
10P x 2.5	7 / 0.67	0.7	37.4	1192	36.1	1.6	43.3	2625
15P x 2.5	7 / 0.67	0.7	43.7	1721	42.4	2	50.6	3769
20P x 2.5	7 / 0.67	0.7	49.1	2230	47.6	2	56.0	4529
30P x 2.5	7 / 0.67	0.7	58.8	3278	57.1	2.5	67.1	6670
50P x 2.5	7 / 0.67	0.7	75.8	5351	73.7	3.15	85.6	10724

Note : Other conductor class, core, triad and quad configurations are available upon request.

: Braided Screen and / or armoured cables are available upon request.

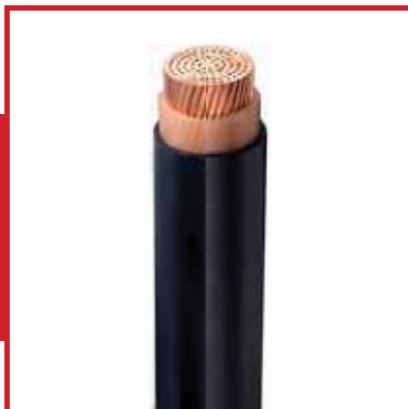
# FRT-H, FRT-XH, FRT-XAH (ARMOURED)

## SINGLE core

### FRT-H SINGLE core



### FRT-XH SINGLE core



### FRT-XAH (ARMOURED) SINGLE core



### FRT-H single core

Conductor :	Plain Annealed Copper
Insulation :	(a) XL-LSZH Compound or (b) XLEVA Compound
Bedding :	N.A.
Armouring :	N.A.
Sheath :	N.A.
Colour :	Insulation: Red, Blue, Black, Brown, Grey, Green/Yellow
Reference Standard :	BS 7211 / In-house
Test Standard :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-2-1 IEC 60754-2, BS 6425-2, BS EN 50267-2-2 IEC 61034-2, BS 7622-2, BS EN 61034-2 600 / 1000V Class 2
Voltage Uo/U :	(a) Max 90°C for XL-LSZH Compound (b) Max 110°C for XLEVA
Conductor Stranding :	8D for unarmoured cable
Operating Temperature :	
Minimum Bending Radius :	

### FRT-XH single core

Conductor :	Plain Annealed Copper
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: Natural Sheath - Black
Reference Standard :	IEC 60502
Test Standard :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-2-1 IEC 60754-2, BS 6425-2, BS EN 50267-2-2 IEC 61034-2, BS 7622-2, BS EN 61034-2 600 / 1000V Class 2
Voltage Uo/U :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Conductor Stranding :	8D for unarmoured cable
Operating Temperature :	
Minimum Bending Radius :	

### FRT-XAH (ARMOURED) single core

Conductor :	Plain Annealed Copper
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	LSZH Compound
Armouring :	Aluminium Wire
Sheath :	LSZH Compound
Colour :	Insulation: Natural Sheath - Black
Reference Standard :	IEC 60502 / BS 6724
Test Standard :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-2-1 IEC 60754-2, BS 6425-2, BS EN 50267-2-2 IEC 61034-2, BS 7622-2, BS EN 61034-2 600 / 1000V Class 2
Voltage Uo/U :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Conductor Stranding :	10D for armoured cable
Operating Temperature :	
Minimum Bending Radius :	

**Flame Retardant Power Cables**  
**SINGLE core**

**FRT-H, FRT-XH,  
FRT-XAH (ARMOURED)**

**Flame Retardant Power Cables FRT-H, FRT-XH, FRT-XAH (ARMOURED)**

Table 8

SIZE	FRT-H				FRT-XH				FRT-XAH			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Insulated, Non-Sheathed	Radial Thickness of Insulation (mm)	Unarmoured	Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
1 x 1.5	7 / 0.53	0.7	3.1	22	0.7	6.0	48	-	-	-	-	-
1 x 2.5	7 / 0.67	0.8	3.7	34	0.7	6.4	63	-	-	-	-	-
1 x 4	7 / 0.85	0.8	4.3	50	0.7	7.0	78	-	-	-	-	-
1 x 6	7 / 1.04	0.8	4.8	70	0.7	7.5	105	-	-	-	-	-
1 x 10	7 / 1.35	1.0	6.2	116	0.7	8.5	151	-	-	-	-	-
1 x 16	7 / 1.70	1.0	7.2	174	0.7	9.5	211	-	-	-	-	-
1 x 25	7 / 2.14	1.2	9.0	276	0.9	11.2	315	-	-	-	-	-
1 x 35	7 / 2.52	1.2	10.0	366	0.9	12.4	416	-	-	-	-	-
1 x 50	19 / 1.78	1.4	11.9	502	1.0	14.0	569	-	-	-	-	-
1 x 70	19 / 2.14	1.4	13.7	706	1.1	16.0	792	15.4	1.25	21.5	960	
1 x 95	19 / 2.52	1.6	16.0	974	1.1	18.0	1068	17.3	1.25	23.4	1240	
1 x 120	37 / 2.03	1.6	17.6	1213	1.2	20.0	1325	19.1	1.6	25.9	1650	
1 x 150	37 / 2.25	1.8	19.6	1492	1.4	22.0	1627	21.1	1.6	27.9	1970	
1 x 185	37 / 2.52	2.0	21.8	1868	1.6	24.4	2021	23.2	1.6	30.1	2390	
1 x 240	61 / 2.25	2.2	24.4	2443	1.7	27.5	2617	26.2	1.6	33.2	3040	
1 x 300	61 / 2.52	2.4	27.7	3055	1.8	30.3	3252	28.8	1.6	35.8	3790	
1 x 400	61 / 2.85	2.6	31.1	3888	2.0	33.9	4131	32.7	2.0	40.9	4790	
1 x 500	61 / 3.20	2.8	34.6	4880	2.2	37.6	5175	36.2	2.0	44.6	5880	
1 x 630	127 / 2.52	2.8	38.6	6229	2.4	42.4	6631	40.6	2.0	49.2	7400	
1 x 800	127 / 2.85	-	-	-	2.6	47.3	8412	45.7	2.5	55.7	9500	
1 x 1000	127 / 3.20	-	-	-	2.8	52.4	10530	50.6	2.5	61.0	11750	

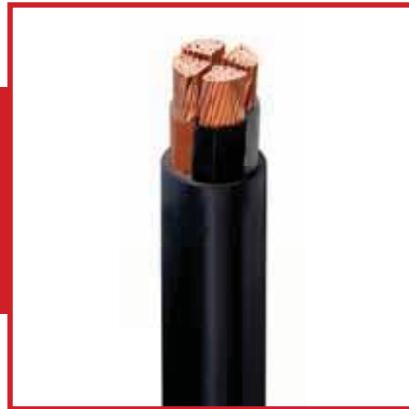
Note: For FRT-H cables, Cross-Linked LSZH Compound will be used as the insulation material.

# FRT-XH, FRT-XSH (ARMOURED)

**Flame Retardant Power Cables**

**2-4 cores,  
5 cores & above**

**FRT-XH  
2-4 cores.  
5 cores & above      FRT-XSH  
(ARMOURED)  
2-4 cores.  
5 cores & above**



**FRT-XH  
2-4 cores,  
5 cores & above**

**FRT-XSH  
(ARMOURED)  
2-4 cores,  
5 cores & above**

Conductor :	Plain Annealed Copper
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: 2 Cores - Red & Black or Brown & Blue 3 Cores - Red, Yellow & Blue or Brown, Black & Grey 4 Cores - Red, Yellow, Blue & Black or Brown, Black, Grey & Blue 5 Cores - Red, Yellow, Blue, Black & Green/Yellow or Brown, Black, Grey, Blue & Green/Yellow Above 5 Cores - White with Black numberings
Reference Standard :	Sheath - Black
Test Standard :	IEC 60502 / BS 6724 IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-2-1 IEC 60754-2, BS 6425-2, BS EN 50267-2-2 IEC 61034-2, BS 7622-2, BS EN 61034-2 600 / 1000V Class 2
Voltage Uo/U :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Conductor Stranding :	8D for unarmoured cable
Operating Temperature :	
Minimum Bending Radius :	

Conductor :	Plain Annealed Copper
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Bedding :	LSZH Compound
Armouring :	Galvanized Steel Wire
Sheath :	LSZH Compound
Colour :	Insulation: 2 Cores - Red & Black or Brown & Blue 3 Cores - Red, Yellow & Blue or Brown, Black & Grey 4 Cores - Red, Yellow, Blue & Black or Brown, Black, Grey & Blue 5 Cores - Red, Yellow, Blue, Black & Green/Yellow or Brown, Black, Grey, Blue & Green/Yellow Above 5 Cores - White with Black numberings
Reference Standard :	Sheath - Black
Test Standard :	IEC 60502 / BS 6724 IEC 60332-3, BS 4066-3, BS EN 50266-2-2 IEC 60754-1, BS 6425-1, BS EN 50267-2-1 IEC 60754-2, BS 6425-2, BS EN 50267-2-2 IEC 61034-2, BS 7622-2, BS EN 61034-2 600 / 1000V Class 2
Voltage Uo/U :	(a) Max 90°C for XLPE (b) Max 110°C for XLEVA
Conductor Stranding :	10D for armoured cable
Operating Temperature :	
Minimum Bending Radius :	

# Flame Retardant Power Cables

## 2-4 cores

# FRT-XH, FRT-XSH (ARMOURED)

### Flame Retardant Power Cables FRT-XH, FRT-XSH (ARMOURED)

Table 9

SIZE	FRT-XH				FRT-XSH			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured		
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)
2 x 1.5	7 / 0.53	0.7	10.0	126	8.5	0.9	13.9	350
2 x 2.5	7 / 0.67	0.7	10.8	158	9.3	0.9	14.7	400
2 x 4	7 / 0.85	0.7	11.9	205	10.4	0.9	15.8	475
2 x 6	7 / 1.04	0.7	13.0	264	11.5	0.9	16.9	560
2 x 10	7 / 1.35	0.7	14.9	378	13.4	1.25	19.5	810
2 x 16	7 / 1.70	0.7	17.0	534	15.5	1.25	21.6	980
2 x 25	7 / 2.14	0.9	20.4	650	18.9	1.6	25.7	1410
2 x 35	7 / 2.52	0.9	22.7	880	21.2	1.6	28.0	1930
3 x 1.5	7 / 0.53	0.7	10.5	145	9.0	0.9	14.4	390
3 x 2.5	7 / 0.67	0.7	11.4	185	9.9	0.9	15.3	450
3 x 4	7 / 0.85	0.7	12.5	247	11.0	0.9	16.4	540
3 x 6	7 / 1.04	0.7	13.8	323	11.6	1.25	17.7	745
3 x 10	7 / 1.35	0.7	15.8	474	14.3	1.25	20.4	950
3 x 16	7 / 1.70	0.7	18.0	682	16.5	1.25	23.0	1250
3 x 25	7 / 2.14	0.9	21.7	910	20.2	1.6	27.0	1840
3 x 35	7 / 2.52	0.9	24.0	1180	22.4	1.6	29.2	2050
3 x 50 (S)	19 / 1.78	1.0	25.5	1600	24.2	1.6	31.2	2590
3 x 70 (S)	19 / 2.14	1.1	29.0	2240	28.2	2.0	36.2	3560
3 x 95 (S)	19 / 2.52	1.1	33.5	3050	31.7	2.0	40.1	4590
3 x 120 (S)	37 / 2.03	1.2	37.5	3800	36.0	2.0	44.6	5810
3 x 150 (S)	37 / 2.25	1.4	40.5	4640	39.5	2.5	49.5	6920
3 x 185 (S)	37 / 2.52	1.6	45.0	5870	43.3	2.5	53.5	8340
3 x 240 (S)	61 / 2.25	1.7	50.5	7670	48.4	2.5	59.0	10450
3 x 300 (S)	61 / 2.52	1.8	57.0	9460	54.4	2.5	65.4	12700
3 x 400 (S)	61 / 2.85	2.0	63.0	11945	57.8	2.5	70.0	15326
4 x 1.5	7 / 0.53	0.7	11.3	169	10.0	0.9	15.4	430
4 x 2.5	7 / 0.67	0.7	12.3	220	10.8	0.9	16.2	505
4 x 4	7 / 0.85	0.7	13.6	297	12.1	0.9	17.5	710
4 x 6	7 / 1.04	0.7	15.0	392	13.5	1.25	19.6	855
4 x 10	7 / 1.35	0.7	17.2	585	15.7	1.25	21.8	1120
4 x 16	7 / 1.70	0.7	19.7	851	18.2	1.6	25.0	1600
4 x 25	7 / 2.14	0.9	23.9	1200	22.4	1.6	29.2	2160
4 x 35	7 / 2.52	0.9	25.0	1600	24.4	1.6	31.4	2560
4 x 50 (S)	19 / 1.78	1.0	28.0	2200	28.0	1.6	35.2	3180
4 x 70 (S)	19 / 2.14	1.1	32.0	3050	32.2	2.0	40.6	4490
4 x 95 (S)	19 / 2.52	1.1	37.0	4070	36.0	2.0	44.6	5725
4 x 120 (S)	37 / 2.03	1.2	42.0	5915	38.0	2.5	50.0	7550
4 x 150 (S)	37 / 2.25	1.4	46.0	6350	42.8	2.5	53.0	8555
4 x 185 (S)	37 / 2.52	1.6	50.0	7890	48.4	2.5	59.0	10560
4 x 240 (S)	61 / 2.25	1.7	57.0	10400	55.0	2.5	66.0	13180
4 x 300 (S)	61 / 2.52	1.8	63.0	12810	59.6	2.5	71.0	16100
4 x 400 (S)	61 / 2.85	2.0	71.0	15869	66.1	3.15	79.4	20715
4 x 500 (S)	61 / 3.20	2.2	78.0	20300	74.6	3.15	88.5	25347

(S) - Sectoral Stranded Conductors.

2 Cores

3 Cores

4 Cores

# FRT-XH, FRT-XSH (ARMOURED)

## Flame Retardant Power Cables 5 cores & above

### Flame Retardant Power Cables FRT-XH, FRT-XSH (ARMOURED)

Table 10

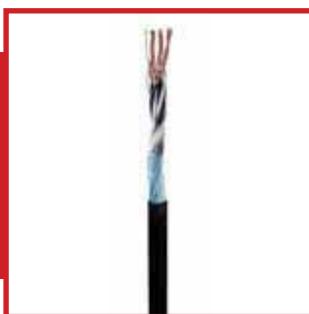
SIZE	FRT-XH				FRT-XSH			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured		
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)
5 x 1.5	7 / 0.53	0.7	11.3	184	9.9	0.9	14.5	402
7 x 1.5	7 / 0.53	0.7	12.4	225	11.2	0.9	16.0	490
10 x 1.5	7 / 0.53	0.7	15.6	325	14.3	1.25	20.0	761
12 x 1.5	7 / 0.53	0.7	16.2	370	14.8	1.25	20.5	827
19 x 1.5	7 / 0.53	0.7	19.0	516	17.4	1.6	24.0	1186
27 x 1.5	7 / 0.53	0.7	22.7	712	21.3	1.6	28.1	1537
37 x 1.5	7 / 0.53	0.7	25.5	941	23.9	1.6	30.7	1856
48 x 1.5	7 / 0.53	0.7	29.0	1186	27.5	1.6	34.6	2276
5 x 2.5	7 / 0.67	0.7	12.8	237	11.2	0.9	15.8	496
7 x 2.5	7 / 0.67	0.7	13.8	303	12.4	0.9	17.2	602
10 x 2.5	7 / 0.67	0.7	17.5	426	15.9	1.25	21.8	943
12 x 2.5	7 / 0.67	0.7	18.1	489	16.5	1.25	22.4	1020
19 x 2.5	7 / 0.67	0.7	21.3	725	19.9	1.6	26.7	1498
27 x 2.5	7 / 0.67	0.7	25.5	1004	23.9	1.6	30.9	1933
37 x 2.5	7 / 0.67	0.7	28.7	1334	26.9	1.6	33.9	2372
48 x 2.5	7 / 0.67	0.7	32.9	1706	31.3	2.0	39.6	3252
5 x 4	7 / 0.85	0.7	14.2	324	12.6	1.25	18.2	712
7 x 4	7 / 0.85	0.7	15.5	422	14.1	1.25	19.8	871
10 x 4	7 / 0.85	0.7	19.7	597	18.5	1.25	24.4	1213
12 x 4	7 / 0.85	0.7	20.3	690	19.1	1.6	25.7	1462
19 x 4	7 / 0.85	0.7	24.0	1037	22.6	1.6	29.4	1931
27 x 4	7 / 0.85	0.7	28.8	1445	27.2	1.6	34.4	2532
37 x 4	7 / 0.85	0.7	32.5	1932	31.1	2.0	39.3	3448
48 x 4	7 / 0.85	0.7	37.3	2479	35.7	2.0	44.2	4273

Note: Other conductor sizes & core configurations are available upon request.

: Braided Armoured Cables are available upon request.

5 cores & above

**FRT-XOL**  
**SINGLE &  
multi-pair**



**FRT-XOSL  
(ARMOURED)**  
**SINGLE &  
multi-pair**



**FRT-XOL**  
**multi-core**



**FRT-XOSL  
(ARMOURED)**  
**multi-core**



**FRT-XOL**  
**single & multi-pair**

**FRT-XOSL  
(ARMOURED)**  
**single & multi-pair**

**FRT-XOL**  
**multi-core**

**FRT-XOSL  
(ARMOURED)**  
**multi-core**

Conductor :	Plain Annealed Copper	Plain Annealed Copper	Plain Annealed Copper	Plain Annealed Copper
Insulation :	(a) XLPE Compound or (b) XLEVA Compound	(a) XLPE Compound or (b) XLEVA Compound	(a) XLPE Compound or (b) XLEVA Compound	(a) XLPE Compound or (b) XLEVA Compound
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	N.A.	LSZH Compound	N.A.	LSZH Compound
Armouring :	N.A.	Galvanized Steel Wire	N.A.	Galvanized Steel Wire
Sheath :	LSZH Compound	LSZH Compound	LSZH Compound	LSZH Compound
Colour :	Insulation: White and Black with numberings	Insulation: White and Black with numberings	Insulation: White with Black numberings	Insulation: White with Black numberings
Reference Standard :	Sheath - Black BS EN 50288-7*	Sheath - Black BS EN 50288-7*	Sheath - Black BS EN 50288-7*	Sheath - Black BS EN 50288-7*
Test Standard :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2	IEC 60332-3, BS 4066-3, BS EN 50266-2-2	IEC 60332-3, BS 4066-3, BS EN 50266-2-2	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Voltage Uo/U :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1	IEC 60754-1, BS 6425-1, BS EN 50267-2-1	IEC 60754-1, BS 6425-1, BS EN 50267-2-1	IEC 60754-1, BS 6425-1, BS EN 50267-2-1
Conductor Stranding :	IEC 60754-2, BS 6425-2, BS EN 50267-2-2	IEC 60754-2, BS 6425-2, BS EN 50267-2-2	IEC 60754-2, BS 6425-2, BS EN 50267-2-2	IEC 60754-2, BS 6425-2, BS EN 50267-2-2
Operating Temperature :	IEC 61034-2, BS 7622-2, BS EN 61034-2 300 / 500V	IEC 61034-2, BS 7622-2, BS EN 61034-2 300 / 500V	IEC 61034-2, BS 7622-2, BS EN 61034-2 300 / 500V	IEC 61034-2, BS 7622-2, BS EN 61034-2 300 / 500V
Minimum Bending Radius :	Class 2 (a) Max 90°C for XLPE (b) Max 110°C for XLEVA 8D for unarmoured cable	Class 2 (a) Max 90°C for XLPE (b) Max 110°C for XLEVA 10D for armoured cable	Class 2 (a) Max 90°C for XLPE (b) Max 110°C for XLEVA 8D for unarmoured cable	Class 2 (a) Max 90°C for XLPE (b) Max 110°C for XLEVA 10D for armoured cable

Note \* : Previously known as BS 5308.

# FRT-XOL, FRT-XOSL (ARMOURED)

## Flame Retardant Instrumentation Cables

### SINGLE & MULTI-PAIR

#### Flame Retardant Instrumentation Cables FRT-XOL, FRT-XOSL (ARMOURED)

Table 11

SIZE	FRT-XOL					FRT-XOSL			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured		Cable Overall Diameter (mm)	Approx. Weight (kg/km)
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)		
1P x 0.5	7 / 0.3	0.6	7.0	57	7.1	0.9	11.7	255	
2P x 0.5	7 / 0.3	0.6	10.6	97	10.7	0.9	15.5	395	
5P x 0.5	7 / 0.3	0.6	13.6	176	13.5	0.9	18.3	539	
10P x 0.5	7 / 0.3	0.6	19.2	321	18.7	1.25	24.4	941	
15P x 0.5	7 / 0.3	0.6	22.0	434	21.5	1.25	27.4	1156	
20P x 0.5	7 / 0.3	0.6	24.7	558	24.0	1.25	30.1	1360	
30P x 0.5	7 / 0.3	0.6	29.2	794	28.3	1.25	34.4	1720	
50P x 0.5	7 / 0.3	0.6	37.4	1271	36.1	1.6	43.3	2688	
1P x 0.75	7 / 0.37	0.6	7.4	65	7.5	0.9	12.1	276	
2P x 0.75	7 / 0.37	0.6	11.5	118	11.4	0.9	16.2	426	
5P x 0.75	7 / 0.37	0.6	14.8	218	14.5	1.25	20.2	710	
10P x 0.75	7 / 0.37	0.6	20.7	388	20.2	1.25	26.1	1062	
15P x 0.75	7 / 0.37	0.6	23.9	545	23.2	1.25	29.1	1306	
20P x 0.75	7 / 0.37	0.6	26.9	702	26.0	1.25	32.1	1554	
30P x 0.75	7 / 0.37	0.6	31.8	1002	30.7	1.25	37.0	2006	
50P x 0.75	7 / 0.37	0.6	40.7	1607	39.6	1.6	47.0	3206	
1P x 1.0	7 / 0.43	0.6	7.8	73	7.9	0.9	12.5	291	
2P x 1.0	7 / 0.43	0.6	12.2	134	12.1	0.9	16.9	461	
5P x 1.0	7 / 0.43	0.6	15.7	253	15.4	1.25	21.1	771	
10P x 1.0	7 / 0.43	0.6	22.0	455	21.5	1.25	27.4	1171	
15P x 1.0	7 / 0.43	0.6	25.4	642	24.7	1.25	30.8	1468	
20P x 1.0	7 / 0.43	0.6	28.6	831	27.7	1.25	33.8	1733	
30P x 1.0	7 / 0.43	0.6	34.1	1210	32.8	1.6	39.8	2488	
50P x 1.0	7 / 0.43	0.6	43.6	1942	42.3	2.0	50.7	3991	
1P x 1.5	7 / 0.53	0.6	8.4	87	8.5	0.9	13.1	320	
2P x 1.5	7 / 0.53	0.6	13.2	162	13.1	0.9	17.9	512	
5P x 1.5	7 / 0.53	0.6	17.1	318	16.8	1.25	22.5	885	
10P x 1.5	7 / 0.53	0.6	24.3	594	23.6	1.25	29.7	1383	
15P x 1.5	7 / 0.53	0.6	28.1	843	27.2	1.25	33.3	1732	
20P x 1.5	7 / 0.53	0.6	31.6	1094	30.5	1.25	36.8	2086	
30P x 1.5	7 / 0.53	0.6	37.7	1596	36.2	1.6	43.4	3011	
50P x 1.5	7 / 0.53	0.6	48.4	2596	46.7	2	55.3	4834	
1P x 2.5	7 / 0.67	0.7	9.6	116	9.7	0.9	14.5	386	
2P x 2.5	7 / 0.67	0.7	15.6	228	15.3	1.25	21.0	745	
5P x 2.5	7 / 0.67	0.7	20.3	458	19.8	1.25	25.7	1119	
10P x 2.5	7 / 0.67	0.7	29.1	878	28.0	1.25	34.3	1795	
15P x 2.5	7 / 0.67	0.7	33.7	1251	32.4	1.6	39.6	2535	
20P x 2.5	7 / 0.67	0.7	37.9	1625	36.8	1.6	44.2	3122	
30P x 2.5	7 / 0.67	0.7	45.1	2373	43.6	2	52.0	4459	
50P x 2.5	7 / 0.67	0.7	58.2	3893	56.3	2.5	66.3	7160	

Note : Other conductor class, core, triad and quad configurations are available upon request.  
 : Braided Screen and / or armoured cables are available upon request.

## Flame Retardant Instrumentation Cables FRT-XOL, FRT-XOSL (ARMOURED)

Table 12

SIZE	FRT-XOL					FRT-XOSL			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured			
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
2C x 0.5	7 / 0.3	0.6	6.9	57	7.1	0.9	11.6	254	
3C x 0.5	7 / 0.3	0.6	7.3	68	7.5	0.9	12.0	278	
4C x 0.5	7 / 0.3	0.6	7.8	80	8.0	0.9	12.5	304	
7C x 0.5	7 / 0.3	0.6	9.1	113	9.3	0.9	14.0	375	
12C x 0.5	7 / 0.3	0.6	11.9	177	11.9	0.9	16.6	498	
19C x 0.5	7 / 0.3	0.6	13.9	257	13.7	0.9	18.6	624	
24C x 0.5	7 / 0.3	0.6	16.1	315	15.9	0.9	20.8	739	
37C x 0.5	7 / 0.3	0.6	18.5	452	18.1	1.25	23.9	1062	
2C x 0.75	7 / 0.37	0.6	7.3	65	7.5	0.9	12.0	276	
3C x 0.75	7 / 0.37	0.6	7.7	79	7.9	0.9	12.4	297	
4C x 0.75	7 / 0.37	0.6	8.3	94	8.5	0.9	13.0	327	
7C x 0.75	7 / 0.37	0.6	9.7	136	9.9	0.9	14.6	413	
12C x 0.75	7 / 0.37	0.6	12.7	215	12.7	0.9	17.4	558	
19C x 0.75	7 / 0.37	0.6	15.0	316	14.8	1.25	20.4	820	
24C x 0.75	7 / 0.37	0.6	17.6	399	17.2	1.25	23.0	981	
37C x 0.75	7 / 0.37	0.6	20.0	566	19.6	1.25	25.4	1224	
2C x 1.0	7 / 0.43	0.6	7.7	72	7.9	0.9	12.4	291	
3C x 1.0	7 / 0.43	0.6	8.1	89	8.3	0.9	12.8	315	
4C x 1.0	7 / 0.43	0.6	8.8	107	9.0	0.9	13.7	361	
7C x 1.0	7 / 0.43	0.6	10.5	164	10.5	0.9	15.2	449	
12C x 1.0	7 / 0.43	0.6	13.5	253	13.5	0.9	18.4	626	
19C x 1.0	7 / 0.43	0.6	15.9	375	15.7	1.25	21.3	905	
24C x 1.0	7 / 0.43	0.6	18.6	473	18.2	1.25	24.0	1083	
37C x 1.0	7 / 0.43	0.6	21.4	688	20.8	1.25	26.6	1375	
2C x 1.5	7 / 0.53	0.6	8.3	87	8.5	0.9	13.0	319	
3C x 1.5	7 / 0.53	0.6	8.7	109	8.9	0.9	13.6	363	
4C x 1.5	7 / 0.53	0.6	9.5	133	9.7	0.9	14.4	403	
7C x 1.5	7 / 0.53	0.6	11.4	207	11.4	0.9	16.1	515	
12C x 1.5	7 / 0.53	0.6	14.9	334	14.7	1.25	20.3	837	
19C x 1.5	7 / 0.53	0.6	17.6	497	17.2	1.25	23.0	1080	
24C x 1.5	7 / 0.53	0.6	20.6	627	20.0	1.25	25.8	1288	
37C x 1.5	7 / 0.53	0.6	23.7	918	22.9	1.25	28.9	1670	
2C x 2.5	7 / 0.67	0.7	9.5	115	9.7	0.9	14.4	385	
3C x 2.5	7 / 0.67	0.7	10.3	154	10.3	0.9	15.0	433	
4C x 2.5	7 / 0.67	0.7	11.2	190	11.2	0.9	15.9	496	
7C x 2.5	7 / 0.67	0.7	13.4	301	13.2	0.9	18.1	660	
12C x 2.5	7 / 0.67	0.7	17.7	489	17.3	1.25	23.1	1073	
19C x 2.5	7 / 0.67	0.7	20.9	734	20.3	1.25	26.1	1396	
24C x 2.5	7 / 0.67	0.7	24.6	925	23.8	1.25	29.8	1702	
37C x 2.5	7 / 0.67	0.7	28.3	1364	27.3	1.25	33.5	2256	

Note : Other conductor class, core, triad and quad configurations are available upon request.

: Braided Screen and / or armoured cables are available upon request.

# FRT-XIOL, FRT-XIOSL (ARMOURED)

Flame Retardant Instrumentation Cables

**multi-pair**

## FRT-XIOL multi-pair



## FRT-XIOSL (ARMOURED) multi-pair



### FRT-XIOL multi-pair

Conductor :	Plain Annealed Copper
Insulation :	(a) XLPE Compound or (b) XLEVA Compound
Individual Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Overall Screen :	Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Bedding :	N.A.
Armouring :	N.A.
Sheath :	LSZH Compound
Colour :	Insulation: White and Black with numberings
Reference Standard :	Sheath - Black
Test Standard :	BS EN 50288-7*
Voltage Uo/U :	IEC 60332-3, BS 4066-3, BS EN 50266-2-2
Conductor Stranding :	IEC 60754-1, BS 6425-1, BS EN 50267-2-1
Operating Temperature :	IEC 60754-2, BS 6425-2, BS EN 50267-2-2
Minimum Bending Radius :	IEC 61034-2, BS 7622-2, BS EN 61034-2

300 / 500V
Class 2
(a) Max 90°C for XLPE
(b) Max 110°C for XLEVA

8D for unarmoured cable
10D for armoured cable
Plain Annealed Copper
(a) XLPE Compound or
(b) XLEVA Compound
Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
Aluminium / Polyester Tape with 0.5mm <sup>2</sup> (7/0.3mm) Tinned Drain Wire
LSZH Compound
Galvanized Steel Wire
LSZH Compound
Insulation: White and Black with numberings
Sheath - Black
BS EN 50288-7*
IEC 60332-3, BS 4066-3, BS EN 50266-2-2
IEC 60754-1, BS 6425-1, BS EN 50267-2-1
IEC 60754-2, BS 6425-2, BS EN 50267-2-2
IEC 61034-2, BS 7622-2, BS EN 61034-2
300 / 500V
Class 2
(a) Max 90°C for XLPE
(b) Max 110°C for XLEVA

Note \* : Previously known as BS 5308.

**Flame Retardant Instrumentation Cables FRT-XIOL, FRT-XIOSL (ARMOURED)**

Table 13

SIZE	FRT-XIOL				FRT-XIOSL			
	Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Unarmoured		Armoured		
				Cable Overall Diameter (mm)	Approx. Weight (kg/km)	Diameter Under Armour (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)
1P x 0.5	7 / 0.3	0.6	7.0	57	7.1	0.9	11.7	252
2P x 0.5	7 / 0.3	0.6	11.2	120	11.1	0.9	15.9	417
5P x 0.5	7 / 0.3	0.6	14.3	223	14.0	0.9	19.0	595
10P x 0.5	7 / 0.3	0.6	20.1	410	19.4	1.25	25.3	1045
15P x 0.5	7 / 0.3	0.6	23.0	563	22.3	1.25	28.4	1311
20P x 0.5	7 / 0.3	0.6	25.9	728	25.0	1.25	31.1	1541
30P x 0.5	7 / 0.3	0.6	30.8	1058	29.5	1.25	35.8	2006
50P x 0.5	7 / 0.3	0.6	39.3	1696	38.0	1.6	45.4	3211
1P x 0.75	7 / 0.37	0.6	7.4	65	7.5	0.9	12.1	273
2P x 0.75	7 / 0.37	0.6	11.9	136	11.8	0.9	16.6	454
5P x 0.75	7 / 0.37	0.6	15.3	260	15.0	1.25	20.7	763
10P x 0.75	7 / 0.37	0.6	21.6	482	20.9	1.25	26.8	1166
15P x 0.75	7 / 0.37	0.6	25.0	680	24.1	1.25	30.2	1467
20P x 0.75	7 / 0.37	0.6	28.1	879	27.0	1.25	33.3	1757
30P x 0.75	7 / 0.37	0.6	33.4	1278	31.9	1.6	39.1	2519
50P x 0.75	7 / 0.37	0.6	42.8	2072	41.1	1.6	48.7	3687
1P x 1.0	7 / 0.43	0.6	7.8	73	7.9	0.9	12.5	289
2P x 1.0	7 / 0.43	0.6	12.5	151	12.4	0.9	17.2	484
5P x 1.0	7 / 0.43	0.6	16.1	295	15.8	1.25	21.5	823
10P x 1.0	7 / 0.43	0.6	22.9	551	22.2	1.25	28.3	1288
15P x 1.0	7 / 0.43	0.6	26.5	781	25.6	1.25	31.7	1617
20P x 1.0	7 / 0.43	0.6	29.8	1013	28.7	1.25	35.0	1951
30P x 1.0	7 / 0.43	0.6	35.4	1476	33.9	1.6	41.1	2793
50P x 1.0	7 / 0.43	0.6	45.5	2400	43.8	2.0	52.4	4488
1P x 1.5	7 / 0.53	0.6	8.4	87	8.5	0.9	13.1	318
2P x 1.5	7 / 0.53	0.6	13.8	189	13.5	0.9	18.5	552
5P x 1.5	7 / 0.53	0.6	17.8	372	17.3	1.25	22.3	953
10P x 1.5	7 / 0.53	0.6	25.2	696	24.3	1.25	30.4	1494
15P x 1.5	7 / 0.53	0.6	29.2	990	28.1	1.25	34.4	1905
20P x 1.5	7 / 0.53	0.6	33.0	1302	31.5	1.6	38.7	2525
30P x 1.5	7 / 0.53	0.6	39.2	1896	37.7	1.6	45.1	3388
50P x 1.5	7 / 0.53	0.6	50.3	3080	48.6	2	57.4	5432
1P x 2.5	7 / 0.67	0.7	9.6	116	9.7	0.9	14.5	383
2P x 2.5	7 / 0.67	0.7	16.2	257	15.7	1.25	20.7	776
5P x 2.5	7 / 0.67	0.7	21.0	518	20.3	1.25	26.2	1189
10P x 2.5	7 / 0.67	0.7	30.0	991	28.7	1.25	35.0	1913
15P x 2.5	7 / 0.67	0.7	34.8	1414	33.7	1.6	41.1	2787
20P x 2.5	7 / 0.67	0.7	39.3	1857	37.8	1.6	45.4	3373
30P x 2.5	7 / 0.67	0.7	46.7	2706	44.8	2	53.6	4855
50P x 2.5	7 / 0.67	0.7	60.1	4427	58.2	2.5	68.6	7893

Note : Other conductor class, core, triad and quad configurations are available upon request.

: Braided Screen and / or armoured cables are available upon request.

SINGLE core,  
3 cores + 3 EARTH & 4 cores

**FRT-XCAH  
(ARMOURED)  
SINGLE core**



**FRT-XCSH  
(ARMOURED)  
4 cores**



**FRT-XCH  
3 cores +  
3 EARTH**



**FRT-XCAH  
(ARMOURED)  
single core**

Conductor : Plain Annealed Copper  
Insulation : XLPE Compound  
Bedding: LSZH Compound  
Screen : Copper Tapes  
Separation Sheath: LSZH Compound  
Armouring : Aluminium Wire  
Sheath : LSZH Compound  
Colour : Insulation: Natural

Reference Standard : Sheath - Black  
Test Standard : EC 60502  
IEC 60332-3, BS 4066-3,  
BS EN 50266-2-2  
IEC 60754-1, BS 6425-1,  
BS EN 50267-2-1  
IEC 60754-2, BS 6425-2,  
BS EN 50267-2-2

Voltage Uo/U : IEC 61034-2, BS 7622-2, BS EN 61034-2  
600 / 1000V  
Conductor Stranding : Class 2  
Operating Temperature : (a) Max 90°C for XLPE  
(b) Max 110°C for XLEVA  
12D for 70mm<sup>2</sup> to 1000mm<sup>2</sup>

Minimum Bending Radius :

Plain Annealed Copper  
XLPE Compound  
LSZH Compound  
Copper Tapes  
LSZH Compound  
Aluminium Wire  
LSZH Compound  
Insulation: Natural

Sheath - Black  
EC 60502  
IEC 60332-3, BS 4066-3,  
BS EN 50266-2-2  
IEC 60754-1, BS 6425-1,  
BS EN 50267-2-1  
IEC 60754-2, BS 6425-2,  
BS EN 50267-2-2

IEC 61034-2, BS 7622-2, BS EN 61034-2  
600 / 1000V  
Class 2  
(a) Max 90°C for XLPE  
(b) Max 110°C for XLEVA  
12D for 70mm<sup>2</sup> to 1000mm<sup>2</sup>

**FRT-XCSH  
(ARMOURED)  
4 cores**

Plain Annealed Copper  
XLPE Compound  
LSZH Compound  
Copper Tapes  
LSZH Compound  
Galvanised Steel Wire  
LSZH Compound  
Insulation: Red, Yellow, Blue & Green /  
Yellow or Brown, Black,  
Grey & Green / Yellow

Sheath - Black  
IEC 60502  
EC 60332-3, BS 4066-3,  
BS EN 50266-2-2  
IEC 60754-1, BS 6425-1,  
BS EN 50267-2-1  
IEC 60754-2, BS 6425-2,  
BS EN 50267-2-2

IEC 61034-2, BS 7622-2, BS EN 61034-2  
600 / 1000V  
Class 2  
(a) Max 90°C for XLPE  
(b) Max 110°C for XLEVA  
12D for 1.5mm<sup>2</sup> to 300mm<sup>2</sup>

**FRT-XCH  
3 cores + 3 earth**

Plain Annealed Copper  
XLPE Compound  
LSZH Compound  
Copper Tapes  
N.A.  
N.A.  
LSZH Compound  
Insulation: Red, Yellow, Blue & Green /  
Yellow (x3) or Brown, Black,  
Grey & Green / Yellow (x3)

Sheath - Black  
IEC 60502  
EC 60332-3, BS 4066-3,  
BS EN 50266-2-2  
IEC 60754-1, BS 6425-1,  
BS EN 50267-2-1  
IEC 60754-2, BS 6425-2,  
BS EN 50267-2-2

IEC 61034-2, BS 7622-2, BS EN 61034-2  
600 / 1000V  
Class 2  
(a) Max 90°C for XLPE  
(b) Max 110°C for XLEVA  
10D for unarmoured cable

**VSD / EMC CABLES**

**Flame Retardant Screened Cables FRT-XCAH (ARMOURED)**

Table 14

<b>SIZE</b>	<b>FRT-XCAH</b>							
						<b>Armoured</b>		
<b>Nominal Conductor Area (mm<sup>2</sup>)</b>	<b>No. &amp; Diameter of Wires (no./mm)</b>	<b>Radial Thickness of Insulation (mm)</b>	<b>Radial Thickness of Sheath (mm)</b>	<b>Diameter Under Screen (mm)</b>	<b>Diameter Over Bedding (mm)</b>	<b>Armour Wire Diameter (mm)</b>	<b>Cable Overall Diameter (mm)</b>	<b>Approx. Weight (kg/km)</b>
70	19 / 2.14	1.1	1.8	15.2	17.6	20.10	23.9	1400
95	19 / 2.52	1.1	1.8	17.1	19.5	22.00	25.8	1700
120	37 / 2.03	1.2	1.8	19.0	20.8	24.00	27.8	2000
150	37 / 2.25	1.4	1.8	21.0	22.8	26.00	29.8	2400
185	37 / 2.52	1.6	1.8	23.2	25.0	28.20	32.0	2800
240	61 / 2.25	1.7	1.9	26.1	27.9	31.10	35.1	3500
300	61 / 2.52	1.8	2.0	28.7	30.5	33.70	37.9	4200
400	61 / 2.85	2.0	2.1	32.5	34.3	38.30	42.7	5400
500	61 / 3.20	2.2	2.2	36.0	37.8	41.80	46.4	6500
630	127 / 2.52	2.4	2.3	40.4	42.2	46.20	51.0	8200
800	127 / 2.85	2.6	2.5	45.5	47.3	52.30	57.5	10400
1000	127 / 3.20	2.8	2.7	50.4	52.2	57.20	62.4	13000

This range of screened cables drastically reduce interferences from electrical noise, especially in Variable Speed Drive (VSD) applications and are manufactured with fixed conductors.

An additional trait of these cables are that they are designed to be Low Smoke, Zero Halogen and Flame Retardant. Applicable standards include IEC 60754, IEC 60332-3 and IEC 61034.

**VSD / EMC CABLES**

## Flame Retardant Screened Cables FRT-XCSH (ARMOURED)

Table 15

SIZE	FRT-XCSH							
	Armoured							
Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Radial Thickness of Insulation (mm)	Radial Thickness of Sheath (mm)	Diameter Under Screen (mm)	Diameter Over Bedding (mm)	Armour Wire Diameter (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
4 x 1.5	7 / 0.53	0.7	1.8	9.7	12.1	13.90	17.7	640
4 x 2.5	7 / 0.67	0.7	1.8	10.7	13.1	14.90	18.7	730
4 x 4	7 / 0.85	0.7	1.8	12.0	14.4	16.20	20.0	870
4 x 6	7 / 1.04	0.7	1.8	13.4	15.8	18.30	22.1	1180
4 x 10	7 / 1.35	0.7	1.8	15.6	18.0	20.50	24.3	1490
4 x 16	7 / 1.70	0.7	1.8	18.1	20.5	23.70	27.5	2070
4 x 25	7 / 2.14	0.9	1.8	22.3	24.1	27.30	31.1	2790
4 x 35	7 / 2.52	0.9	1.8	25.0	26.8	30.00	33.8	2940
4 x 50 (S)	19 / 1.78	1.0	2.0	27.8	29.6	32.80	37.0	3500
4 x 70 (S)	19 / 2.14	1.1	2.2	31.6	33.4	37.40	42.0	5000
4 x 95 (S)	19 / 2.52	1.1	2.3	35.4	37.2	41.20	46.0	6300
4 x 120 (S)	37 / 2.03	1.2	2.5	39.0	40.8	45.80	51.0	8200
4 x 150 (S)	37 / 2.25	1.4	2.6	42.0	43.8	48.80	54.2	9600
4 x 185 (S)	37 / 2.52	1.6	2.8	47.8	49.6	54.60	60.4	11500
4 x 240 (S)	61 / 2.25	1.7	3.0	54.0	55.8	60.80	67.0	14400
4 x 300 (S)	61 / 2.52	1.8	3.0	58.0	59.8	64.80	71.4	17200

(S): Sectoral Stranded Conductors.

These cables are designed specifically to suit the broad spectrum of requirements of Variable Speed Drives and also include features for reducing the transmission of electromagnetic interference.

This range of screened cables drastically reduce interferences from electrical noise, especially in Variable Speed Drive (VSD) applications and are manufactured with fixed conductors.

With shield conductivity of 1/10th of phase conductor conductivity, this range of VSD cables effectively restrain radiated and conducted radio-frequency emissions.

An additional trait of these cables are that they are designed to be Low Smoke, Zero Halogen and Flame Retardant. Applicable standards include IEC 60754, IEC 60332-3 and IEC 61034.

**VSD / EMC CABLES**

## Flame Retardant Screened Cables FRT-XCH

Table 16

SIZE	FRT-XCH					
	Unarmoured					
Nominal Conductor Area (mm <sup>2</sup> )	No. & Diameter of Wires (no./mm)	Combined Earth Size (mm <sup>2</sup> )	Radial Thickness of Insulation (mm)	Radial Thickness of Sheath (mm)	Cable Overall Diameter (mm)	Approx. Weight (kg/km)
3 x 1.5	7 / 0.53	4.5 (3 x 1.5)	0.7	1.8	13.6	325
3 x 2.5	7 / 0.67	4.5 (3 x 1.5)	0.7	1.8	14.8	380
3 x 4	7 / 0.85	4.5 (3 x 1.5)	0.7	1.8	15.8	440
3 x 6	7 / 1.04	7.5 (3 x 2.5)	0.7	1.8	16.9	550
3 x 10	7 / 1.35	12 (3 x 4)	0.7	1.8	18.6	750
3 x 16	7 / 1.70	18 (3 x 6)	0.7	1.8	20.8	1000
3 x 25	7 / 2.14	30 (3 x 10)	0.9	1.8	24.0	1470
3 x 35	7 / 2.52	30 (3 x 10)	0.9	1.8	25.6	1890
3 x 50	19 / 1.78	30 (3 x 10)	1.0	1.9	31.1	2300
3 x 70	19 / 2.14	48 (3 x 16)	1.1	2.0	34.6	3200
3 x 95	19 / 2.52	48 (3 x 16)	1.1	2.2	39.3	4200
3 x 120	37 / 2.03	75 (3 x 25)	1.2	2.3	44.0	5400
3 x 150	37 / 2.25	75 (3 x 25)	1.4	2.5	49.0	6400
3 x 185	37 / 2.52	105 (3 x 35)	1.6	2.6	54.0	7900
3 x 240	61 / 2.25	150 (3 x 50)	1.7	2.8	61.0	10200
3 x 300	61 / 2.52	150 (3 x 50)	1.8	3.0	67.0	12300

These cables are designed specifically to suit the broad spectrum of requirements of Variable Speed Drives and also include features for reducing the transmission of electromagnetic interference. These range of cables are able to reduce capacitance of power conductors and have an electrically balanced construction which includes split earths and a copper screen.

This range of screened cables drastically reduce interferences from electrical noise, especially in Variable Speed Drive (VSD) applications and are manufactured with fixed conductors.

With shield conductivity of 1/10th of phase conductor conductivity, this range of VSD cables effectively restrain radiated and conducted radio-frequency emissions.

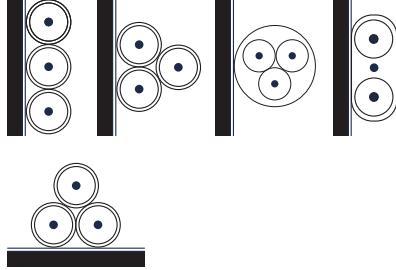
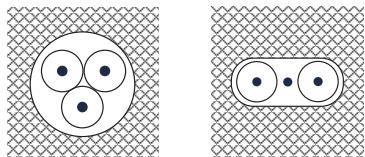
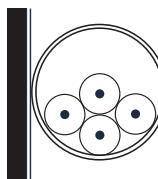
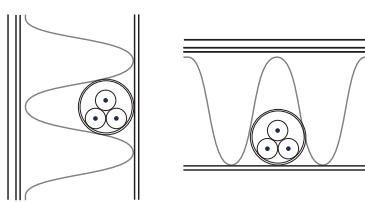
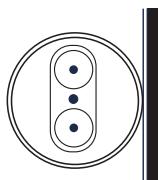
An additional trait of this cables are that they are designed to be Low Smoke, Zero Halogen and Flame Retardant. Applicable standards include IEC 60754, IEC 60332-3 and IEC 61034.

**VSD / EMC CABLES**

# Schedule of Installation Methods of Cables

(including Reference methods)

## Schedule of Installation Methods of Cables (Including Reference Methods) Technical Table 1.1

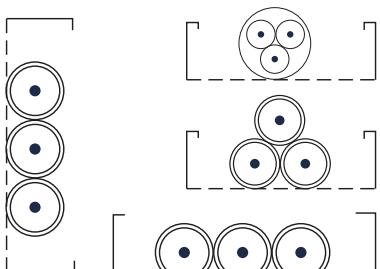
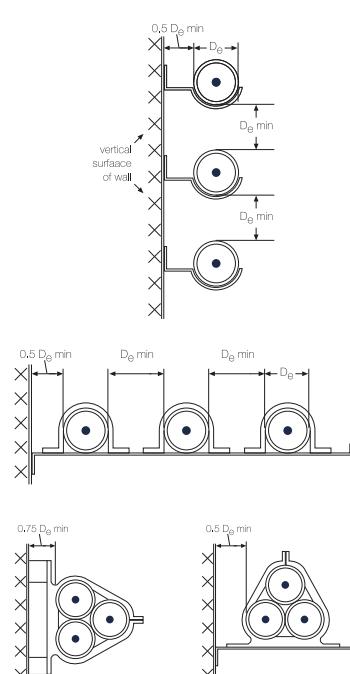
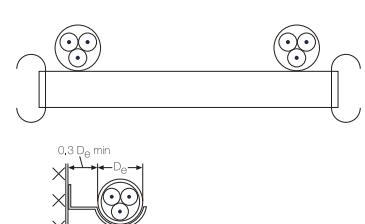
Installation Method	Examples	Appropriate Reference Method for Determining Current-Carrying Capacity
Description		
<b>OPEN AND CLIPPED DIRECT:</b>		
Sheathed cables clipped direct to or lying on a non-metallic surface.		Method 1
<b>CABLES EMBEDDED DIRECT IN BUILDING MATERIALS:</b>		
Sheathed cables embedded directly in masonry, brickwork, concrete, plaster or the like (other than thermally insulating materials).		Method 1
<b>IN CONDUIT:</b>		
Single core non-sheathed cables in metallic or non-metallic conduit on a wall or ceiling.		Method 3
† Single core non-sheathed cables in metallic or non-metallic conduit in a thermally insulating wall or above a thermally insulating ceiling, the conduit being in contact with a thermally conductive surface on one side.		Method 4
Multi-core cables having non-metallic sheath, in metallic or non-metallic conduit on a wall or ceiling.		Method 3

† The wall is assumed to consist of an outer weatherproof skin, thermal insulation and an inner skin of plasterboard or wood-like material having a coefficient of heat transfer not less than  $10 \text{ W/m}^2\text{K}$ . The conduit is fixed so as to be close to, but not necessarily touching, the inner skin. Heat from the cables is assumed to escape through the inner skin only.

# Schedule of Installation Methods of Cables

(including Reference methods)

## Schedule of Installation Methods of Cables (Including Reference Methods) Technical Table 1.2

Installation Method	Examples	Appropriate Reference Method for Determining Current-Carrying Capacity
Description		
<b>ON TRAYS:</b>		
Sheathed cables on a perforated cable tray, bunched and unenclosed. A perforated cable tray is considered as a tray in which the holes occupy at least 30% of the surface area.		Method 11
<b>IN FREE AIR, ON CLEATS, BRACKETS OR A LADDER:</b>		
<p>Sheathed single-core cables in free air (any supporting metalwork under the cables occupying less than 10% of the plan area):</p> <p>Two or three cables vertically one above the other, minimum distance between cable surfaces equal to the overall cable diameter (<math>D_e</math>); distance from the wall not less than 0.5 <math>D_e</math>.</p> <p>Two or three cables horizontally, with spacings as above.</p> <p>Three cables in trefoil, distance between wall and surface of nearest cable <math>0.5D_e</math> or nearest cables <math>0.75D_e</math>.</p>		Method 12
<p>Sheathed multi-core cables on ladder or brackets, separation greater than <math>2D_e</math>.</p> <p>Sheathed multi-core cables in free air distance between wall and cable surface not less than <math>0.3D_e</math>.</p> <p>Any supporting metalwork under the cables occupying less than 10% of the plan area.</p>		Method 13
Cables suspended from or incorporating a catenary wire.		Method 12 or 13, as appropriate

# Correction Factors for Ambient Temperature & Group Installation

For Ambient Temperature															Technical Table 2.1			
For Ambient Temperature	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85			
<b>In Air</b>				1.02	1.00	0.96	0.91	0.87	0.82	0.76	0.71	0.65	0.58	0.50	0.41	0.29		
<b>In Ground</b>	1.00	0.97	0.93	0.89	0.86	0.82	0.77	0.73										

Notes: Conductor Temperature 90°

For Group															Technical Table 2.2			
For Group	Correction Factor ( $C_g$ )																	
Reference Methods of Installation	Number of Circuits or Multi-Core Cables																	
	2	3	4	5	6	7	8	9	10	12	14	16	18	20				
<b>Enclosed (Method 3 or 4) or bunched and clipped direct to a non-metallic surface (Method 1)</b>	0.80	0.70	0.65	0.60	0.57	0.54	0.52	0.50	0.48	0.45	0.43	0.41	0.39	0.38				
<b>Single layer clipped to a non-metallic surface (Method 1)</b>	<b>Touching</b>	0.85	0.79	0.75	0.73	0.72	0.72	0.71	0.70	-	-	-	-	-	-			
	<b>Spaced*</b>	0.94	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90			
<b>Single layer multi-cores on a perforated metal cable tray, vertical or horizontal (Method 11)</b>	<b>Touching</b>	0.86	0.81	0.77	0.75	0.74	0.73	0.73	0.72	0.71	0.70	-	-	-	-			
	<b>Spaced*</b>	0.91	0.89	0.88	0.87	0.87	-	-	-	-	-	-	-	-	-			
<b>Single layer single core on a perforated metal cable tray, touching (Method 11)</b>	<b>Horizontal</b>	0.90	0.85	-	-	-	-	-	-	-	-	-	-	-	-			
	<b>Vertical</b>	0.85	-	-	-	-	-	-	-	-	-	-	-	-	-			
<b>Single layer multi-cores touching on ladder supports (Method 13)</b>		0.86	0.82	0.80	0.79	0.78	0.78	0.78	0.77	-	-	-	-	-	-			

\* 'Spaced' means a clearance between adjacent surfaces of at least one cable diameter ( $D_e$ ).

Notes: 1. The factors in the table are applicable to groups of cables all of one size. The value of current derived from application of the appropriate factors is the maximum current to be carried by any of the cables in the group.

2. If, due to known operating conditions, a cable is expected to carry not more than 30% of its grouped rating, it may be ignored for the purpose of obtaining the rating factor for the rest of the group.

For example, a group of N loaded cables would normally require a group reduction factor of  $C_g$  applied to the tabulated  $I_t$ . However, if M cables in the group carry loads which are not greater than  $0.3 C_g \times I_t$  amperes, the other cables can be sized by using the group rating factor corresponding to  $(N-M)$  cables.

3. When cables having differing conductor operating temperatures are grouped together, the current rating shall be based on the lowest operating temperature of any cable in the group.

4. Where the horizontal clearance between adjacent cables exceeds  $2 \times D_e$ , no correction factor need be applied.

**Technical Table 3.1 & 3.2 – 1-Core Cables having XLPE, E15 or XL-LSZH Insulation, Unarmoured, With or Without Sheath (Copper Conductor) 450/750V or 600/1000V**

Current-Carrying Capacities (Amp)					Technical Table 3.1			
Size of Conductor	Reference Method 4 (enclosed in conduit in thermally insulating wall etc)		Reference Method 3 (enclosed in conduit on a wall or in trunking etc)		Reference Method 1 (clipped direct)		Reference Method 12 (free air)	
	2 cables 1-phase ac or dc	3 or 4 cables 3-phase ac	2 cables 1-phase ac or dc	3 or 4 cables 3-phase ac	2 cables 1-phase ac or dc flat & touching	3 or 4 cables 3-phase ac flat & touching or trefoil		
1 mm <sup>2</sup>	2 A	3 A	4 A	5 A	6 A	7 A	8 A	
1.5	18	17	22	19	25	23	-	
2.5	24	23	30	26	34	31	-	
4	33	30	40	35	46	41	-	
6	43	39	51	45	59	54	-	
10	58	53	71	63	81	74	-	
16	76	70	95	85	109	99	-	
25	100	91	126	111	143	130	158	
35	124	111	156	138	176	161	195	
50	149	135	189	168	228	209	293	
70	189	170	240	214	293	268	308	
95	228	205	290	259	355	326	375	
120	263	235	336	299	413	379	436	
150	300	270	375	328	476	436	505	
185	341	306	426	370	545	500	579	
240	400	358	500	433	644	590	686	
300	459	410	573	493	743	681	794	
400	-	-	683	584	868	793	915	
500	-	-	783	666	990	904	1044	
630	-	-	900	764	1130	1033	1191	
800	-	-	-	-	1288	1179	1358	
1000	-	-	-	-	1443	1323	1520	

Ambient Temperature: 30°C

Conductor Operating Temperature: 90°C

Voltage Drop (Per Amp Per Meter)					Technical Table 3.2			
Size of Conductor	2 Cables dc	2 Cables, 1-phase ac			3 or 4 Cables, 3-phase ac			
		Reference Methods 3 & 4 (enclosed in conduit etc, in or on a wall)	Reference Methods 1 & 11 (clipped direct or on trays touching)	5 mV/A/m	6 mV/A/m	7 mV/A/m		
1 mm <sup>2</sup>	2 mV/A/m	31	31	27	27	27		
1.5	19	19	19	16	16	16		
2.5	12	12	12	10	10	10		
4	7.9	7.9	7.9	6.8	6.8	6.8		
6	4.7	4.7	4.7	4.0	4.0	4.0		
10	2.9	2.9	2.9	2.5	2.5	2.5		
16	r x z	r x z	r x z	r x z	r x z	r x z		
25	1.85	1.85 0.31 1.90	1.85 0.19 1.85	1.60 0.27 1.65	1.60 0.165 1.60	1.60 0.19 1.60		
35	1.35	1.35 0.29 1.35	1.35 0.18 1.35	1.15 0.25 1.15	1.15 0.155 1.15	1.15 0.18 1.15		
50	0.99	1.00 0.29 1.05	0.99 0.18 1.00	0.87 0.25 0.90	0.86 0.155 0.87	0.86 0.18 0.87		
70	0.68	0.70 0.28 0.75	0.68 0.175 0.71	0.60 0.24 0.65	0.59 0.150 0.61	0.59 0.175 0.62		
95	0.49	0.51 0.27 0.58	0.49 0.170 0.52	0.44 0.23 0.50	0.43 0.145 0.45	0.43 0.170 0.46		
120	0.39	0.41 0.26 0.48	0.39 0.165 0.43	0.35 0.23 0.42	0.34 0.140 0.37	0.34 0.165 0.38		
150	0.32	0.33 0.26 0.43	0.32 0.165 0.36	0.29 0.23 0.37	0.28 0.140 0.31	0.28 0.165 0.32		
185	0.25	0.27 0.26 0.37	0.26 0.165 0.30	0.23 0.23 0.32	0.22 0.140 0.26	0.22 0.165 0.28		
240	0.19	0.21 0.26 0.33	0.20 0.160 0.25	0.185 0.22 0.29	0.17 0.140 0.22	0.17 0.165 0.24		
300	0.155	0.175 0.25 0.31	0.16 0.160 0.22	0.15 0.22 0.27	0.14 0.140 0.195	0.135 0.160 0.21		
400	0.12	0.14 0.25 0.29	0.13 0.155 0.20	0.125 0.22 0.25	0.11 0.135 0.175	0.110 0.160 0.195		
500	0.093	0.12 0.25 0.28	0.105 0.155 0.185	0.100 0.22 0.24	0.09 0.135 0.160	0.088 0.160 0.180		
630	0.072	0.10 0.25 0.27	0.086 0.155 0.175	0.088 0.21 0.23	0.074 0.135 0.150	0.071 0.160 0.170		
800	0.056	- - -	0.072 0.150 0.170	- - -	0.062 0.130 0.145	0.059 0.155 0.165		
1000	0.045	- - -	0.063 0.150 0.165	- - -	0.055 0.130 0.140	0.050 0.155 0.165		

Note: r = conductor resistance at operating temperature

z = impedance, x = reactance

# Current Rating and Voltage Drop

**multi-core**

**Technical Table 4.1 & 4.2** – Multi-Core Cables having XLPE, E15 or XL-LSZH Insulation, Unarmoured, (Copper Conductor) 300/500V or 600/1000V

## Current-Carrying Capacity (Amp)

Technical Table 4.1

Size of Conductor	Reference Method 4 (enclosed in conduit and in insulated wall etc)		Reference Method 3 (enclosed in conduit on a wall or ceiling, or in trunking etc)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray) or Reference Method 13 (free air)	
	2-core cables 1-phase ac or dc	3 or 4-core cables 3-phase ac	2-core cables 1-phase ac or dc	3 or 4-core cables 3-phase ac	6 A	7 A	8 A	9 A
1 mm <sup>2</sup>	2 A	3 A	4 A	5 A	24	22	26	23
1.5	18.5	16.5	22	19.5	33	30	36	32
2.5	25	22	30	26	45	40	49	42
4	33	30	40	35	58	52	63	54
6	42	38	51	44	80	71	86	75
10	57	51	69	60	107	96	115	100
16	76	68	91	80	138	119	149	127
25	99	89	119	105	171	147	185	158
35	121	109	146	128	209	179	225	192
50	145	130	175	154	269	229	289	246
70	183	164	221	194	328	278	352	298
95	220	197	265	233	382	322	410	346
120	253	227	305	268	441	371	473	399
150	290	259	334	300	506	424	542	456
185	329	295	384	340	599	500	641	538
240	386	346	459	398	693	576	741	621
300	442	396	532	455	803	667	865	741
400			625	536				

Ambient Temperature: 30°C

Conductor Operating Temperature: 90°C

## Voltage Drop (Per Amp Per Meter)

Technical Table 4.2

Size of Conductor	2-core cable, dc		2-core cables 1-phase ac		3 or 4-core cables 3-phase, ac		
	1 (mm <sup>2</sup> )	2 (mV/A/m)	3 (mV/A/m)	4 (mV/A/m)	r	x	z
1.5		31			31		27
2.5		19			19		16
4		12			12		10
6		7.9			7.9		6.8
10		4.7			4.7		4.0
16		2.9			2.9		2.5
25		1.85			1.85	0.16	1.9
35		1.35			1.35	0.155	1.35
50		0.98			0.99	0.155	1.00
70		0.67			0.67	0.150	0.69
95		0.49			0.50	0.150	0.52
120		0.39			0.40	0.145	0.42
150		0.31			0.32	0.145	0.35
185		0.25			0.26	0.145	0.29
240		0.195			0.20	0.140	0.24
300		0.155			0.16	0.140	0.21
400		0.120			0.13	0.140	0.19

Note: r = conductor resistance at operating temperature

z = impedance, x = reactance

# Current Rating and Voltage Drop

**Technical Table 5.1 & 5.2** – 1-Core Cables having XLPE, E15 or XL-LSZH Insulation, Armoured, (Copper Conductor) 600/ 1000V

## Current-Carrying Capacity (Amp)

Technical Table 5.1

Size of Conductor	Reference Method 1 (clipped direct)		Reference Method 11 (on perforated cable tray)		Reference Method 12 (free air)	In single way ducts		Laid direct in ground	
	2 cables 1 phase ac or dc flat & touching	3 or 4 cables 3-phase ac flat & touching	2 cables 1 phase ac or dc flat & touching	3 or 4 cables 3-phase ac flat & touching		2 cables 1-phases ac or dc ducts touching	3 cables 3-phases ac, trefoil ducts touching	2 cables 1-phase ac or dc touching	3 cables 3-phase ac trefoil touching
1 mm <sup>2</sup>	2 A	3 A	4 A	5 A	6 A	7 A	8 A	9 A	10 A
50	237	220	253	232	222	255	235	275	235
70	303	277	322	293	285	310	280	340	290
95	367	333	389	352	346	365	330	405	345
120	425	383	449	405	402	410	370	460	390
150	488	437	516	462	463	445	405	510	435
185	557	496	587	524	529	485	440	580	490
240	656	579	689	612	625	550	500	670	560
300	755	662	792	700	720	610	550	750	630
400	853	717	899	767	815	640	580	830	700
500	962	791	1016	851	918	690	620	910	770
630	1082	861	1146	935	1027	750	670	1000	840
800	1170	904	1246	987	1119	828	735	1117	931
1000	1261	961	1345	1055	1214	919	811	1254	1038

Ambient Temperature: 30°C

Ground Temperature: 15°C

Conductor Operating Temperature: 90°C

## Voltage Drop (Per Amp Per Meter)

Technical Table 5.2

Size of Conductor	2 Cables dc	2 Cables, 1-phase ac			3 or 4 Cables, 3-phase ac			2 Cables, 1-phase ac		3 or 4 Cables, 3-phase ac, touching	
		Reference Methods 1 & 11 (touching)			Reference Methods 1,11 or 12 (in trefoil touching)		Reference Methods 1 & 11 (flat & touching)				
		2 mV/A/m	3 mV/A/m	r x z	4 mV/A/m	5 mV/A/m	r x z	6 mV/A/m	7 mV/A/m	8 mV/A/m	9 mV/A/m
1 mm <sup>2</sup>				r x z	r x z	r x z	r x z	1.10	0.99	0.93	0.86
50	0.98	0.99	0.21	1	0.86	0.18	0.87	0.84	0.25	0.88	
70	0.67	0.68	0.20	0.71	0.59	0.17	0.62	0.60	0.25	0.65	
95	0.49	0.51	0.195	0.55	0.44	0.17	0.47	0.46	0.24	0.52	
120	0.39	0.41	0.190	0.45	0.35	0.165	0.39	0.38	0.24	0.44	
150	0.31	0.33	0.185	0.38	0.29	0.160	0.33	0.31	0.23	0.39	
185	0.25	0.27	0.185	0.33	0.23	0.160	0.28	0.26	0.23	0.34	
240	0.195	0.21	0.180	0.28	0.18	0.155	0.24	0.21	0.22	0.30	
300	0.155	0.17	0.175	0.25	0.145	0.150	0.21	0.17	0.22	0.28	
400	0.115	0.145	0.170	0.22	0.125	0.150	0.195	0.160	0.21	0.27	
500	0.093	0.125	0.170	0.21	0.105	0.145	0.180	0.145	0.20	0.25	
630	0.073	0.105	0.165	0.195	0.092	0.145	0.170	0.135	0.195	0.24	
800	0.056	0.09	0.160	0.190	0.086	0.140	0.165	0.130	0.180	0.23	
1000	0.045	0.092	0.155	0.180	0.080	0.135	0.155	0.125	0.170	0.21	

Note: r = conductor resistance at operating temperature

z = impedance, x = reactance

# Current Rating and Voltage Drop

**multi-core**

**Technical Table 6.1 & 6.2** – Multi-Core Cables having XLPE, E15 or XL-LSZH Insulation, Armoured, (Copper Conductor) 600/ 1000V

## Current-Carrying Capacity (Amp)

Technical Table 6.1

Size of Conductor	Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray) or Method 13 (free air)		In single way ducts		Laid direct in ground	
	2-core cables 1-phase ac or dc	3 or 4-core cables 3-phase ac	2-core cables 1-phase ac or dc	3 or 4-core cables 3-phase ac	2-core cables 1-phase ac or dc	3 or 4-core cables 3-phase ac	2-core cables 1-phase ac or dc	3 or 4-core cables 3-phase ac
1 mm <sup>2</sup>	2 A	3 A	4 A	5 A	6 A	7 A	8 A	9 A
1.5	27	23	29	25		23		28
2.5	36	31	39	33		30		36
4	49	42	52	44		40		48
6	62	53	66	56		50		60
10	85	73	90	78		65		80
16	110	94	115	99	115	94	140	115
25	146	124	152	131	145	125	180	150
35	180	154	188	162	175	150	215	180
50	219	187	228	197	210	175	255	215
70	279	238	291	251	260	215	315	265
95	338	289	354	304	310	260	380	315
120	392	335	410	353	355	300	430	360
150	451	386	472	406	400	335	480	405
185	515	441	539	463	455	380	540	460
240	607	520	636	546	520	440	630	530
300	698	599	732	628	590	495	700	590
400	787	673	847	728	660	560	790	670

Ambient Temperature: 30°C

Ground Temperature: 15°C

Conductor Operating Temperature: 90°C

## Voltage Drop (Per Amp Per Meter)

Technical Table 6.2

Size of Conductor	2-Core Cables dc	2-Core Cables, 1-phase ac		3 or 4-Core Cables, 3-phase ac		2-Core Cables, 1-phase ac		3 or 4-Core Cables, 3-phase ac	
		3 mV/A/m	4 mV/A/m	In ducts	In ground	5 mV/A/m	6 mV/A/m	7 mV/A/m	8 mV/A/m
1 mm <sup>2</sup>	2 mV/A/m	31	31	27	31	31	31	25	25
1.5	31	19	19	16	19	19	19	15	15
2.5	19	12	12	10	12	12	12	9.7	9.7
4	12	7.9	7.9	6.8	7.9	7.9	7.9	6.5	6.5
6	7.9	4.7	4.7	4.0	4.7	4.7	4.7	3.9	3.9
10	4.7	2.9	2.9	2.5	2.9	2.9	2.9	2.6	2.6
16	2.9	r	x	z	r	x	z	r	x
25	1.85	1.85	0.16	1.9	1.6	0.14	1.65	1.9	1.9
35	1.35	1.35	0.155	1.35	1.15	0.135	1.15	1.35	1.35
50	0.98	0.99	0.155	1.00	0.86	0.135	0.87	1.00	1.00
70	0.67	0.67	0.150	0.69	0.59	0.130	0.60	0.69	0.69
95	0.49	0.50	0.150	0.52	0.43	0.130	0.45	0.52	0.52
120	0.39	0.40	0.145	0.42	0.34	0.130	0.37	0.42	0.42
150	0.31	0.32	0.145	0.35	0.28	0.125	0.30	0.35	0.35
185	0.25	0.26	0.145	0.29	0.22	0.125	0.26	0.29	0.29
240	0.195	0.20	0.140	0.24	0.175	0.125	0.21	0.24	0.24
300	0.155	0.16	0.140	0.21	0.140	0.120	0.185	0.21	0.21
400	0.120	0.13	0.140	0.19	0.115	0.120	0.165	0.19	0.19

Note: r = conductor resistance at operating temperature

z = impedance, x = reactance

# Short Circuit Ratings

**Short Circuit Ratings for Fire Resistant Cable**

**Technical Table 7.1**

Cross-Sectional Area (mm <sup>2</sup> )	Short Circuit Rating for 1 Second (kA)	Short Circuit Rating for 3 Second (kA)
1.5	0.2145	0.1238
2.5	0.3575	0.2064
4	0.5720	0.3302
6	0.8580	0.4954
10	1.4300	0.8256
16	2.2880	1.3210
25	3.5750	2.0640
35	5.0050	2.8896
50	7.1500	4.1281
70	10.0100	5.7793
95	13.5850	7.8433
120	17.1600	9.9073
150	21.4500	12.3842
185	26.4550	15.2738
240	34.3200	19.8147
300	42.9000	24.7683
400	57.2000	33.0244
500	71.5000	41.2805
630	90.0900	52.0135
800	114.4000	66.0489
1000	143.0000	82.5611

The above rating is calculated based on 1 second and 3 seconds.

Another important factor for the determination of the conductor size is the maximum allowable current during a short circuit when the maximum allowable current during a short circuit when the maximum allowable conductor temperature is higher than during normal operation.

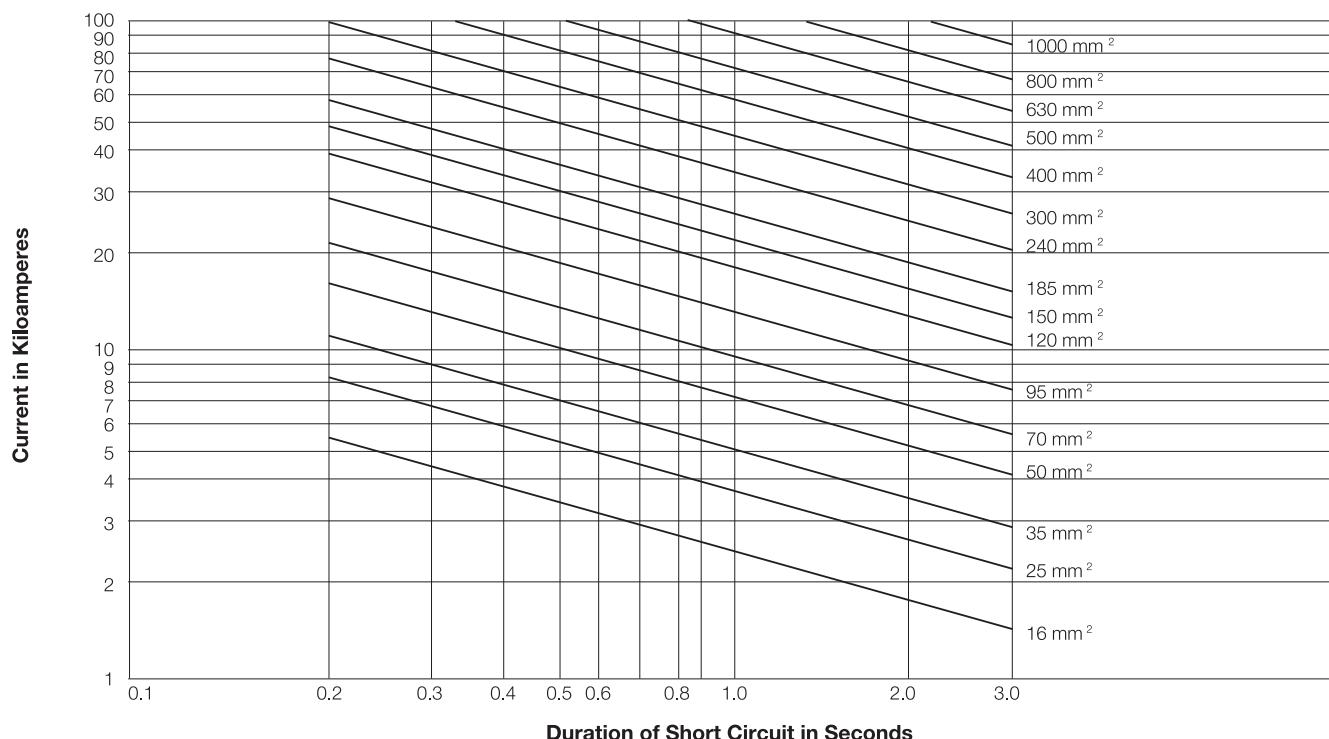
The maximum permissible short circuit current of XLPE cables up to 1 kV with cooper conductors can be calculated with the formula:

$$I = \frac{0.143S}{\sqrt{t}}$$

Where       $I$  = Short Circuit Rating (kA)  
 $S$  = Conductor Area (sq mm)  
 $t$  = Duration of Short Circuit (sec)

**Copper Conductors**

**Technical Table 7.2**



The values of fault current given in the graph are based on the cable being fully loaded at the start of the short circuit (conductor temperature 90°C) and a final conductor temperature of 250°C, and it should be ensured that the accessories associated with the cable are also capable of operation at these values of fault current.

# Additional Technical Information

Technical Table 8.0 – For all Cables types of FR-XOL, FR-XOSL, FR-XIOL, FR-XIOSL & FRT-XOL, FRT-XOSL, FRT-XIOL, FRT-XIOSL

## FR-XOL, FR-XOSL, FR-XIOL, FR-XIOSL & FRT-XOL, FRT-XOSL, FRT-XIOL, FRT-XIOSL

Technical Table 8.0

**1. Test Voltage:** 2000 Vr.m.s. for 2 minutes between each conductor in turn and all the other connected together.

**2. Maximum Class 2 DC Conductor Resistance at 20°C**

Conductor Size	Multi-core	Multi-pair
0.5 mm <sup>2</sup>	36.0	36.7
0.75 mm <sup>2</sup>	24.5	25.0
1.0 mm <sup>2</sup>	18.1	18.5
1.5 mm <sup>2</sup>	12.1	12.30
2.5 mm <sup>2</sup>	7.41	7.55

**3. Minimum Insulation Resistance at 20°C**

(a) Individual Conductor (between each conductor and remaining bunched conductors/screen and/or armour) 1000 MΩ.km  
 (b) Individual Screens (between screens) 1 MΩ.km

**4. Maximum Mutual Capacitance at 1 kHz (pF/m)**

Cable Type	Conductor Size	0.5mm <sup>2</sup>	0.75mm <sup>2</sup>	1.0mm <sup>2</sup>	1.5mm <sup>2</sup>	2.5mm <sup>2</sup>
Cables with or without individual pair screen		150	150	150	150	150

**5. Maximum Capacitance Unbalance at 1 kHz : 500pF/500m**

**6. Maximum L/R Ratio (For Adjacent Cores)**

Conductor Size	Multi-core / Multi-pair
0.5 mm <sup>2</sup>	25 µH/Ω
0.75 mm <sup>2</sup>	25 µH/Ω
1.0 mm <sup>2</sup>	25 µH/Ω
1.5 mm <sup>2</sup>	40 µH/Ω
2.5 mm <sup>2</sup>	60 µH/Ω

Maximum Conductor Resistance	Technical Table 9.0	Electrical Characteristics	Technical Table 10.0
Cross-Sectional Area (mm <sup>2</sup> )	Conductor for Fixed Wiring Class 1 (solid), Class 2 (stranded)	Conductor Resistance Temperature Correction Factors	
0.5	36.0	Temp °C	Factor
0.75	24.5	10	1.042
1.0	18.1	11	1.037
1.5	12.1	12	1.033
2.5	7.41	13	1.029
4	4.61	14	1.025
6	3.08	15	1.020
10	1.83	16	1.016
16	1.15	17	1.012
25	0.727	18	1.008
35	0.524	19	1.004
50	0.387	20	1.000
70	0.268	21	0.996
95	0.193	22	0.992
120	0.153	23	0.988
150	0.124	24	0.984
185	0.0991	25	0.980
240	0.0754	30	0.962
300	0.0601	35	0.943
400	0.0470	40	0.926
500	0.0366	45	0.909
630	0.0283	50	0.893
800	0.0221	55	0.877
1000	0.0176	60	0.862
		65	0.847
		70	0.833
		75	0.820
		80	0.806
		85	0.794
		90	0.781

# Conversion Table of Conductor Size

(mm <sup>2</sup> - CM - AWG / MCM)		Technical Table 11.0	
Cross-sectional Area (mm <sup>2</sup> )	Conductor Size (CM)	Cross-sectional Area (mm <sup>2</sup> )	Conductor Size (AWG / MCM)
0.324	640	22	107.2
0.519	1020	20	*120
0.653	1290	19	127
0.823	1620	18	*150
*1.0	1974	-	152
1.04	2050	17	177
1.31	2580	16	*185
*1.5	2960	-	203
1.65	3260	15	228
2.08	4110	14	*240
*2.5	4934	-	253
2.63	5180	13	279
3.31	6530	12	300
*4.0	7894	-	304
4.17	8230	11	329
5.261	10380	10	355
*6.0	11841	-	380
6.631	13090	9	*400
8.367	16510	8	405
*10.0	19735	-	456
10.55	20820	7	*500
13.3	26240	6	507
*16.6	31576	-	557
16.77	33090	5	608
21.15	41740	4	*630
*25.0	49338	-	633
26.67	52620	3	659
33.62	66360	2	709
*35.0	69073	-	760
42.41	83690	1	*800
*50.0	98675	-	811
53.49	105600	1/0	861
67.43	133100	2/0	887
*70.0	138145	-	912
85.01	167800	3/0	963
*95.0	187483	-	*1000
			010
			2000000
			2000

Note : \* British Standard

\* 127 mm<sup>2</sup> and larger is rounded off and not actual. CM area is actual.  
Conversion factors : mm<sup>2</sup> x 1973.5 = CM area, CM x 0.0005067 = mm<sup>2</sup>.

AWG - America Wire Gauge. A standard measurement of the size of a conductor : 4/0 & smaller.

CM (Circular Mil) used to define cross-sectional areas of conductors. Area of circle 171000 inches in diameter. MCM - 1000 circular mils.

# Terms & Conditions of Sales

## 1. APPLICATION OF TERMS & CONDITIONS

These conditions govern the sales and purchase of goods ordered by Buyer from Seller ("the goods") and shall override any terms and conditions whether previously or hereafter stipulated incorporated or referred to by Buyer whether orally in its purchase order or other documents.

## 2. DELIVERY

- a. Any time for delivery named by Seller is an estimate only and Seller is not liable to make good any damage or loss arising out of any such delay.
- b. Delivery shall be deemed to have been made if Seller delivers the goods to the location specified by the Buyer and Delivery Order is endorsed by any person present thereat. Seller not responsible to ensure the goods have been delivered to or is collected by Buyer or its authorized personnel and shall not be liable for any loss or damage to Buyer by reason of unauthorized collection of the goods.
- c. Should Buyer fail to take delivery of goods, Seller shall be entitled (without derogation of its rights under Law) to charge Buyer for storage and insurance for the goods calculated from the date fixed for delivery.
- d. The Seller reserves the right to deliver the goods by instalments and each instalment shall be deemed to have been sold under a separate contract. Failure to deliver any instalment shall not entitle the buyer to repudiate the contract.
- e. Off loading and/or handling will in all events be the responsibility of the Buyer.
- f. If the goods to be delivered are, at the Buyer's discretion, delivered to the destination other than the Buyer's premises, the Seller will arrange such delivery for the Buyer and all costs for carriage and insurance will be to the Buyer's account.
- g. Availability of the goods when offered ex-stock is subject to such goods being sold in another transaction between the date when the Seller advises the goods are available, and the date when it receives the Buyer's order. Any delivery time offered for products made to special customer order is indicative only, and the Seller shall not be liable for any loss or damage whatsoever arising as a consequence or result of any such failure to deliver.

## 3. PRICE

The quoted price for the goods are subjected to change in the event of any imposition or increase in taxes, levies or duties whatsoever on the goods, its components or raw materials.

## 4. PAYMENT

Payments for the goods shall be made within the time stipulated in the invoice. Interest at 1.5% per month will be charged on late payment.

## 5. TIME OF THE ESSENCE

Time within which the Buyer is to pay for the goods shall be of the essence of this Contract.

## 6. ACCEPTANCE

Buyer shall inspect the goods immediately upon delivery. Unless Seller receives notice that the goods are not in accordance with the Buyer's order and the goods returned to Seller within 24 hours from the date of delivery, the goods shall be deemed to have been accepted by the Buyer PROVIDED ALWAYS Seller will not accept return of used goods and Buyer shall not reject any goods which are in accordance with the Buyer's order.

## 7. DESCRIPTION

Notwithstanding any description of the goods given by the Seller or Buyer, no sale of goods shall constitute or be construed as a sale by description.

## 8. WARRANTIES

Save and except for written warranties (if any) given by Seller, the Seller does not give any warranties as to the quality, state, condition or fitness of the goods or their suitability for any purpose or for use under any specific conditions, notwithstanding that such purpose or condition may be known or made known to Seller.

## 9. DEFECTS

Save and except as notified pursuant to Clause 6 above, Seller shall be under no liability to Buyer either in contract or tort for loss, injury or damage sustained by Buyer or any third party by reason of defects in the goods whether latent or otherwise but Buyer will keep Seller indemnified against any such claim.

## 10. TITLE

Title to the goods remains vested in Seller until Seller receives the full purchase price. If such payment is overdue, the Seller may without prejudice to any other rights sue for the purchase price, recover or re-sell the goods and the Buyer grants the Seller, its servants/agents the right and/or license to enter the Buyer's premise and/or any other premise where the goods are stored. If any of the goods are sold by Buyer before title has passed to Buyer, Buyer shall hold the proceeds of sale and all rights against purchaser in trust for Seller.

## 11. RISK

Risk passes to Buyer upon delivery of goods to Buyer.

## 12. DEFAULT

If Buyer fail to pay Seller on due date, commits a breach of any of its obligation herein, becomes insolvent or commits an act of bankruptcy, Seller may without prejudice to its other rights and without giving any notice, suspend/cancel further deliveries, stop any delivery in transit under this Contract or any other contracts and/or limit/cancel the Buyer's credit as to time and/or amount for executed, executory or future orders, and/or request for securities or guarantees. Seller shall not be liable to Buyer for any damages which Buyer may suffer or incur by reason thereof.

## 13. CANCELLATION OF CREDIT

Notwithstanding anything herein contained, Seller reserves the right to limit/cancel the credit of the Buyer as to time and/or amount without giving any reasons thereof and to demand full settlement immediately of all sums that may be owing by Buyer notwithstanding that the credit period has not expired.

## 14. FORCE MAJEURE

Seller shall not be liable to Buyer for failure to deliver the goods by reason of any breakdown of plant, fire, explosion, Act of God, or outbreak of hostilities, national emergency, industrial disputes, shortage of labour, raw materials, energy or any causes beyond Seller's control and which seller is unable to prevent by the exercise of reasonable diligence, whether of the class of causes enumerated herein or not.

## 15. APPROPRIATION OF PAYMENTS

All payments received from the Buyer will be applied towards settlement of the Buyer's oldest debts comprising the earliest invoices, debit notes (including debit notes for overdue interest) and other charges howsoever arising PROVIDED ALWAYS Seller may appropriate any payments towards account of interest before principal in respect of any debt as the Seller shall in its absolute discretion deem fit.

## 16. STATEMENT OF ACCOUNT

All amounts stated in the invoices and statement of accounts of Seller shall be conclusive of the amounts due and owing by Buyer to Seller and shall be binding against Buyer in any legal proceedings.

## 17. RIGHTS OF SET-OFF

Seller entitled to set-off against Buyer's debts all monies now or hereafter standing to the credit of Buyer's account with Seller and for this purpose Buyer shall give irrevocable authority to Seller to collect on behalf of Buyer and give valid receipt and discharge in respect of all such monies owing to the Buyer.

## 18. WAIVER

No failure or delay by the Seller in exercising any rights hereunder shall operate as a waiver hereof nor shall any single or partial exercise of right preclude any further exercise thereof or the exercise of any other right.

## 19. SALE OF GOODS ACT ("the Act")

The terms and conditions in favour of the Seller hereunder shall be in addition to and not in substitution for any term condition warranty expressed or implied in favour of the Seller under the Act or any statutory and re-enactment thereto for the time being enforced.

## 20. INFRINGEMENT OF PATENTS DESIGNS

Buyer shall indemnify Seller against all damages, claims, costs and expenses which Seller may become liable as a result or work done or goods sold in accordance with Buyer's specifications which involve infringement of any patents, registered designs or trademarks.

## 21. NOTICES

Any notices, communications or demands shall be deemed to have been sufficiently given if sent by prepaid post to the address of the addressee stated herein or to the addressee's last known place of business and shall be presumed to have reached the address in ordinary course of post.

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